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Effect of SrTiO₃ Nanoparticles in Conductive Polymer on the Thermoelectric Performance for Efficient Thermoelectrics

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Abstract: We present hybrid organic inorganic materials, namely, SrTiO₃/polyaniline (PANI) composites, with high thermoelectric performance; samples with various SrTiO₃ contents (10, 20, 30, and 50 wt.%) were prepared. The PANI component was obtained through the polymerization of aniline monomers, followed by camphosulfonic acid-doping to enhance its electrical conductivity. SrTiO₃, with a high Seebeck coefficient, was used as the N-type inorganic component; it was synthesized via a one-pot solvothermal methods and, then, dispersed into the conductive PANI matrix. The SrTiO₃ content influenced the Seebeck coefficient and electrical conductivity of the resulting composites. The variations in the thermoelectric properties of the SrTiO₃/PANI composites consequently changed their power factor; at room temperature, the highest value was ~49.6 μ W·m/K², which is 17 times larger than that of pure PANI.

Keywords: thermoelectric; polyaniline; strontium titanate; nanostructure

1. Introduction

Thermoelectric (TE) power generation is a core technology for renewable energy harvesting and greenhouse gas reduction because of the potential energy conversion between thermal and electrical energies [1–9]. The efficiency of TE materials can be evaluated by the dimensionless figure of merit, $ZT = S^2 \cdot \sigma \cdot T/\kappa$, where S, σ , T, and κ are, respectively, the Seebeck coefficient, the electrical conductivity, the absolute temperature, and the total thermal conductivity. The previous studies generally focused on inorganic TE materials such as Te-based compounds (Bi₂Te₃, Ag₂Te, and Cu₂Te) [10–12], Se alloys (SnSe, Cu₂Se) [13–15], and conducting oxides (NaCo₂O₄, CaMnO₃) [16,17]; however, these materials are typically expensive and brittle, which prevents their application in large areas. Thus, polymer-based TE materials have recently been widely used for energy harvesting due to their unique advantages, i.e., low cost, low processing temperature, and mechanical flexibility. In this regard, we have developed high-efficiency metal polymer TE devices [18–20].

The *ZT* can be simply achieved by a low thermal conductivity or with a high power factor ($PF = S^2 \cdot \sigma$). Currently, conductive polymers such as poly(3,4-etylenedioxythiophene)-poly(4-styrenesulfonate) (PEDOT:PSS), polypyrrole, and polythiophene are being used as TE base materials because of their outstanding thermoelectric properties [21–23]. Ju et al. enhanced the thermoelectric properties of a conductive PEDOT:PSS matrix by incorporation SnSe nanosheets [24]. SnSe nanosheet/PEDOT:PSS composites have exhibited also enhanced *ZT* (0.32) at room temperature, which is ~6 times larger than that of pristine PEDOT:PSS. Polyaniline (PANI) is another promising conductive polymer due to its unique characteristics, namely, high σ , and low κ [25–28]; Anno et al. prepared camphorsulfonic acid (CSA)-doped PANI [29], observing an increased *PF* of ~0.02 μ Wm/K². Wang et al. observed a σ of



~65 S/cm for pure PANI and prepared a PANI/Te nanorod composite via a solution mixing method, achieving high *PF* (~80 μ Wm/K²) at high temperature [30].

Perovskite strontium titanate and its composites are recently being widely used as N-type materials due to their high *S* and chemical stability. In particular, at room temperature, SrTiO₃ has an outstanding *S* (~400 μ V/K) [27] compared to other extensively used N-type materials such as Bi₂Te₃, Sb₂Te₃, and Ag₂Te [31–34].

In this study, we suggest a strategy to increase the thermoelectric performance by fabrication of hybrid polymer-based TE composites, namely, SrTiO₃/PANI composites. The PANI matrix was synthesized through the polymerization of aniline monomers, followed by the doping with CSA to enhance its σ . SrTiO₃ was prepared via a one-pot solvothermal method by using Sr and Ti precursor solutions. Then, different SrTiO₃ contents were incorporated into the PANI matrix to obtain hybrid organic-inorganic TE composites, whose thermoelectric properties (S, σ , and *PF*) were successively analyzed. We expected that the SrTiO₃ nanoparticles were randomly dispersed within the PANI matrix, providing a highly efficient thermoelectric performance.

2. Experimental

2.1. Materials

Sodium hydroxide (NaOH, 98%), ethanol (C₂H₅OH, 94%) and hydrochloric acid (HCl, 99%) were purchased from Sigma Aldrich (St. Louis, MO, USA). Strontium nitrate (Sr(NO₃)₂, 98%), titanium tetraisopropoxide [(CH₃)₂CHO]₄Ti (TTIP, 98%), ammonium persulfate (APS, 98%), aniline (99%), and D(+)-camphorsulfonic acid(CSA, 98%) were provided by Daejung Chemicals & Metals Co. (Seoul, Korea). All chemicals were used without further purification.

2.2. Preparation of PANI

A PANI powder was produced via the chemical polymerization of aniline monomers by using HCl as the dopant and APS as the oxidant. According th the typical synthetic procefure, the monomers (0.05 g) were dispersed in 25 mL of 1M HCl and sonicated the mixture at room temperature. Then, another 1 M HCl solution (1 mL) containing 0.01 g of APS was slowly added to this colloidal solution, followed by steady stirring for 12 h to obtain an aniline/HCL suspension. Next, the polymerization reaction was carried out at 0 °C under stirring for 6 h in an ice bath. The products were filtered and sequentially washed with 1 M HCl, deionized (DI) water, and ethanol, followed by CSA doping to improve the PANI electrical conductivity. The resulting PANI powder was further doped with CSA at a mole ratio of 1:0.6 through a solid-state reaction.

2.3. Synthesis of $SrTiO_3$

First, $Sr(NO_3)_2$ (1.9 g) and TTIP (2.55 g) were dissolved in DI water (30 mL) and ethanol (180 mL), respectively. The Sr precursor solution was then slowly added to the Ti one, which was subsequently heated and stirred at 50 °C for 30 min. Next, a 0.2 M NaOH aqueous solution (10 mL) was added to the mixture, followed by stirring for another 30 min. Afterwards, the as-obtained solution was poured into a Teflon-lined autoclave and heated at 140 °C for 24 h. The resulting product (SrTiO₃) was filtered, washed repeatedly, and loaded into a quartz ampoule that was successively sealed with a flame at 350 °C for 30 min.

2.4. Preparation of SrTiO₃/PANI Composites

A quantity of 0.1 g of the CSA-doped PANI and various amounts (10, 20, 30, and 50 wt.%) of $SrTiO_3$ were dissolved in m-cresol. These mixtures were stirred for 6 h and filtered twice with DI water and ethanol. Finally, the as-prepared $SrTiO_3$ /PANI composites were dried in a vacuum oven, ground into fine powders, and hot-pressed at 80 °C for 10 min under 50 MPa.

2.5. Characterization of the SrTiO₃/PANI Composites

The morphology of the samples was examined with a field emission scanning electron microscopy (FE-SEM) system (SIGMA, Oberkochen, German), while their element maps were obtained with an energy dispersive X-ray spectroscopy (EDS) instrument (NORAN system 7, Thermo scientific, Seoul, Korea). An X-ray diffraction (XRD) analyzer (New D8-Advance, Bruker-AXS) with Cu K α radiation (0.154056 nm) was used to identify the crystal phase of the composites; the XRD patterns were acquired in a 2 θ range of 20 to 80° at a scan rate of 1°/s. The binding energy peaks were analyzed by using an X-ray photoelectron spectroscopy (XPS) system (Thermo U.K. K-alpha, Seoul, Korea) with Al K α radiation (1486.6 eV).

Disc-shaped samples with a 12.7 mm diameter were prepared to determine σ and *S*. The electrical conductivity was derived by using a Keithley 2400 source meter and the four-point probe method; the thickness of the samples was measured with a digital micrometer. The Seebeck coefficient was estimated with homemade equipment consisting of a pair of voltmeters and thermocouples. Five SrTiO₃/PANI samples were prepared for the reproducibility of the experiments and the average values are reported here.

3. Results and Discussion

In the formation of $SrTiO_3$ via the one-pot solvothermal method, NaOH plays a key role as follows. The high OH⁻ concentration provided by the NaOH solution promotes the hydrolysis of TTIP, yielding negatively charged Ti sol that successively reacts with the Sr cations from the Sr precursor, finally forming $SrTiO_3$ [31].

The XRD patterns of synthesized $SrTiO_3$ (Figure 1a) showed diffraction peaks at 32.4°, 39.9°, 46.5°, 57.8°, 67.8°, and 77.2°. that were attributed to, respectively, the (100), (111), (200), (211), and (220) planes of perovskite $SrTiO_3$ (JCPDS no. 35-0734), indicating the formation of pristine $SrTiO_3$ with a well-defined cubic by structure [35,36].



Figure 1. (a) XRD patterns, along with the XPS (b) survey and high-resolution (c) Sr 3d and (d) Ti 2p spectra, of the synthesized $SrTiO_3$ nanoparticles.

The FE-SEM analysis clearly showed the nano-sized (\sim 50–100 nm) grains of the synthesized SrTiO₃ (Figure 2a,b). Furthermore, the corresponding Sr and Ti maps (Figure 2c,d) confirmed its unary composition.



Figure 2. (**a**,**b**) Field emission scanning electron microscopy (FE-SEM) and energy dispersive X-ray spectroscopy (EDS) images of SrTiO₃. (**c**,**d**) Elemental maps of (**b**), obtained via energy dispersive X-ray spectroscopy.

The FT–IR spectra (Figure 3a) exhibited two bands at at ~1580 and ~1450 cm⁻¹ and another two at ~1300 and ~1140 cm⁻¹; these signal pairs were attributed to the C=C vibration and the C–N structure, respectively, of the quinoid and benzoid rings in PANI [38,39]. The successful preparation of the SrTiO₃/PANI composites as then confirmed by their XRD patterns (Figure 3b), which showed that the SrTiO₃ peaks systemically gained intensity as the SrTiO₃ content increased. These peaks demonstrate the good dispersion of SrTiO₃ and PANI in the sample composite matrix. The FE-SEM observation of the SrTiO₃ (30 wt.%)/PANI sample (Figure 3c) further confirmed the uniform dispersion of these two components. Their random dispersion was also demonstrated, along with the successful synthesis of SrTiO₃/PANI, via the EDS elemental mapping (Figure 3d–f).

For the measurements of the TE properties, the PANI and $SrTiO_3$ /PANI disks were loaded into a Fe mold and pressed at 200 °C under 50 MPa for 10 min.

Figure 4a compared electrical conductivities at room temperature of the various SrTiO₃ /PANI samples and pristine PANI (i.e., 0 wt.%). The pristine PANI sample exhibited a σ value of 62.4 S/cm, which is consistent with previous results [26]. As regards the composite sample, σ decreased with the increase in the SrTiO₃ contents; this was due to its relatively lower σ of SrTiO₃ compared to that of PANI [26]. This trend can be explained by the relation of σ with the charge carrier mobility (μ) and concentration (n): $\sigma = n \cdot e \cdot \mu$, where e is the electron charge. According to this relation, σ is directly

proportional to *n* and μ , whose values are given in Figure S1. For the SrTiO₃/PANI samples, *n* decreased when increasing the SrTiO₃ content, resulting in the above-mentioned σ reduction.



Figure 3. (a) FT–IR spectra of the synthesized polyaniline (PANI), SrTiO₃, and SrTiO₃ (30 wt.%)/PANI composite. (b) X-ray diffraction (XRD) patterns of pure PANI and the SrTiO₃/PANI composites with different contents SrTiO₃. (c) FE-SEM images and (d–f) EDS maps of SrTiO₃(30 wt.%)/PANI.



Figure 4. (a) Electrical conductivity, (b) Seebeck coefficient, and (c) Power factor of the SrTiO₃/PANI composites as functions of the SrTiO₃ content.

The pristine PANI sample exhibited a positive *S* (Figure 4b), confirming its P-type semiconducting behavior. On the other hand, the SrTiO₃/PANI composites showed negative *S* values due to the N-type semiconducting behavior of SrTiO₃; furthermore, the absolute *S* value increased along with the SrTiO₃ content because of the high *S* of SrTiO₃ at room temperature (~-300 μ V/K) [40]. The Sebeck coefficient of a material is generally inversely proportional to μ and this trend is described by the following model [41,42]:

$$S = \frac{8 \cdot \pi^2 \cdot k_B^2}{3 \cdot e \cdot h^2} \cdot m^* \cdot T \cdot \left(\frac{\pi}{3 \cdot n}\right)^{\frac{2}{3}} \tag{1}$$

where k_B is the Boltzmann constant, h, is the Planck constant, and m^* is the effective mass of the charge carrier.

When increasing the absolute *S* and decreasing σ , at room temperature, the SrTiO₃(20 wt.%)/PANI sample exhibited the largest *PF*, i.e., ~29.6 μ W·m/K², which is 17 times larger than that of pristine PANI.

Is this study, we prepared $SrTiO_3$ /PANI composites and evaluated their thermoelectric properties. With increasing the $SrTiO_3$ content, *S* accordingly increased while σ decreased. Therefore, the maximum *PF* was obtained for the composite. These experimental results can provide a strategy for achieving highly efficient TE materials.

4. Conclusions

We fabricate SrTiO₃/PANI composites with various SrTiO₃ contents and analyzed their thermoelectric properties. The purpose was to fabricate PANI-based materials with high thermoelectric efficiency. The PANI and SrTiO₃ components were synthesized via, respectively, the polymerization of aniline monomers and a one-pot solvothermal method with Sr and Ti precursor solutions; NaOH was crucial in the SrTiO₃ nanoparticle growth. The morphology and nanostructure of the composites were characterized through XRD, XPS, FT-IR, FE-SEM, and EDS analyses. Upon increasing the SrTiO₃ content, σ decreased because of the low σ of SrTiO₃, while *S* increased. Due to these two trends, at room temperature, the sample with 20 wt.% SrTiO₃ exhibited the maximum power factor of ~49.6 μ W·m/K², which is ~17 times larger than that of pure PANI. The results of this study demonstrate that the combination of SrTiO₃ with PANI as the organic polymer is a successful strategy to fabricate outstanding organic–inorganic TE materials.

Supplementary Materials: The following are available online at http://www.mdpi.com/2073-4360/12/4/777/s1, Figure S1: (a) carrier concentration, and (b) Carrier mobility of PANI-SrTiO₃ composites with various SrTiO₃ contents at room temperature, Figure S2: (a) FE-SEM images of (a). pristine PANI, (b) pristine SrTiO₃, and (c) PANI-SrTiO₃ composites, Table S1. Seebeck coefficient, electrical conductivity, carrier concentration, and carrier mobility of PANI-SrTiO₃ composites at room temperature.

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