



Sustained virucidal functionality in practical-scale polymer matrices enabled by visible light-responsive $\text{Cu}_x\text{O-TiO}_2$ photocatalyst

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Abstract

The COVID-19 pandemic has highlighted the urgent need for durable and highly effective virucidal materials. This study presents a breakthrough by integrating $\text{Cu}_x\text{O-TiO}_2$ photocatalysts into widely used polymer matrices, such as silicone, polypropylene, and air filters, to achieve sustained antiviral functionality with practical applicability. Unlike previous studies that primarily focused on the antiviral efficacy of Cu-based photocatalysts, our study provides atomic-level insights into the regeneration of virucidal Cu_xO ($x > 1$) on TiO_2 , strongly influenced by the local atomic structures of Cu_xO , particularly when Cu exhibits a low Cu–O coordination number (~ 3), as confirmed by X-ray absorption spectroscopy. This regeneration process is essential for high virucidal performance via interfacial charge transfer (IFCT) mechanisms. Our results show that $\text{Cu}_x\text{O-TiO}_2$ photocatalysts achieve an 8.67-ln reduction in viral activity within just 3 min of visible light exposure ($\lambda > 400$ nm). Furthermore, by optimizing the incorporation of $\text{Cu}_x\text{O-TiO}_2$ materials, we demonstrate that antiviral functionality is maintained in polymer matrices through strategic positioning of the photocatalysts near the surface. This ensures $\text{Cu}_x\text{O-TiO}_2$ remains accessible to light and reactants while maintaining strong polymer adhesion, which is critical for mechanical stability and durability. Not only does this polymer composite exhibit effective virucidal performance (4.28-ln reduction within 30 min), but it also ensures sustained performance (99.1% of its initial performance after 3 weeks under ambient conditions). These findings highlight the scalability and practical potential of these materials for consumer applications, significantly contributing to public health by reducing virus transmission.

Keywords Photocatalysis · Virucidal · Polymer matrices · Visible light · Copper oxide · Interfacial charge transfer

1 Introduction

The global impact of the COVID-19 pandemic has been devastating, with over 7 million lives lost worldwide as of April 2024 [1, 2]. As COVID-19 continues to pose a

recurrent and familiar public health threat, experts warn of the potential emergence of similar pandemics in the future [3, 4]. In response, healthcare authorities worldwide are proactively preparing for new pandemics, such as “Disease X” [5–7]. One key takeaway from the COVID-19 pandemic is the critical role of indirect transmission through contaminated surfaces and airborne droplets in the spread of SARS-CoV-2 [8–10]. Many commonly encountered

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surfaces in daily life, including silicone, plastic, and air filters, are composed of polymer matrices. Therefore, imparting long-term virucidal properties to these materials presents a promising strategy for mitigating virus transmission.

Copper (Cu) has attracted considerable attention due to its exceptional antimicrobial and antiviral properties [11–13]. Consequently, Cu-incorporated polymer matrices, such as antiviral films and coatings, are increasingly available in the market. In South Korea, for example, over five companies have commercialized Cu-containing antiviral polymer films, which are actively used in government offices and public spaces [14]. However, despite their widespread use, the long-term virucidal effectiveness of these materials remains unclear. Specifically, there is a lack of systematic studies on the Cu-based antiviral mechanism and the sustainability of Cu-containing polymer films, raising concerns about their reliability. Furthermore, challenges exist in scaling up their fabrication and ensuring long-term stability, particularly in maintaining the stability of Cu_xO ($x > 1$) species over time.

The detailed mechanism by which Cu exerts its virucidal properties is not yet fully elucidated. However, it is known that the oxidation states of Cu play a pivotal role. It has been suggested that the virucidal mechanism of Cu involves the formation of a reactive oxygen species (ROS) [15], Cu ion leaching [16–18], and direct interaction between viruses and the oxidized Cu surface [19, 20]. Most studies agree that Cu(I), in the form of Cu_2O or partially reduced Cu_xO ($x > 1$), exhibits strong virucidal activity due to its ability to adsorb and denature the protein. In contrast, CuO (Cu(II)) exhibits negligible virucidal activity [16, 21]. Previous efforts have attempted to develop Cu_2O -based coatings directly bound to the polymer surface [22]. However, Cu_2O is highly prone to self-oxidation, forming $\text{Cu}(\text{OH})_2$ and eventually CuO, which lacks virucidal properties [16, 23]. Consequently, the antiviral activity of Cu_2O -containing materials deteriorates significantly over time under ambient and humid conditions, limiting their practical application in virucidal plastic and air filter products.

To address this limitation, we propose a method to impart long-term virucidal properties to commonly encountered surfaces such as silicone, plastics, and air filters. Our approach involves integrating Cu_xO -deposited TiO_2 ($\text{Cu}_x\text{O-TiO}_2$) nanoparticles into polymer matrices to sustain the virucidal activity of Cu species. In this $\text{Cu}_x\text{O-TiO}_2$ heterojunction system, electrons from the valence band (VB) of TiO_2 are directly transferred to Cu_xO under visible light irradiation via interfacial charge transfer (IFCT). Since the Cu(II)/Cu(I) redox potential ($E^0 = 0.16$ V vs. SHE, pH = 0) is more positive than the conduction band (CB) bottom of TiO_2 ($E^0 = -0.046$ V vs. SHE, pH = 0), visible light can initiate charge separation, promoting the IFCT from the VB of TiO_2 to Cu(II) in Cu_xO . This process maintains active

Cu_xO ($x > 1$) species, enabling the sustainable recovery of their virucidal effects.

While previous studies have explored $\text{Cu}_x\text{O-TiO}_2$ photocatalysts [21, 24–29], their focus has primarily been on antiviral performance, with limited understanding of the fundamental mechanisms that govern the regeneration of Cu_xO . Additionally, the application of $\text{Cu}_x\text{O-TiO}_2$ to commonly encountered surfaces, such as polymer films and plastics, remains unexplored, despite their critical importance for practical implementation. In this study, we demonstrate that not only Cu oxidation states but also the local atomic structure of Cu in specific $\text{Cu}_x\text{O-to-TiO}_2$ ratios significantly influences the optimal virucidal performance of Cu-containing surfaces. This finding contrasts with earlier studies that primarily attributed the antiviral effects of Cu_xO to its oxidation state alone, suggesting that the local atomic environment also plays a key role in enhancing virucidal activity in practical applications. We used X-ray absorption spectroscopy (XAS) to provide a theoretical explanation and establish a correlation between the $\text{Cu}_x\text{O-TiO}_2$ structure and its virucidal performance.

A common issue with adhesive-based surface coatings on polymer matrices is their susceptibility to mechanical stress, which can degrade long-term durability and weatherability [30, 31]. This issue can be addressed by blending $\text{Cu}_x\text{O-TiO}_2$ with molten polymers and additives. However, since virus inactivation primarily occurs at the surfaces of films and plastics rather than within the bulk, it is critical to strategically position $\text{Cu}_x\text{O-TiO}_2$ near the polymer surface to maximize its virucidal functionality. To achieve this, we exploit the surface segregation phenomenon of hydrophilic $\text{Cu}_x\text{O-TiO}_2$ nanoparticles in the hydrophobic molten state of polymeric media, as guided by deep learning-based molecular dynamics (MD) simulations. The preferential segregation of $\text{Cu}_x\text{O-TiO}_2$ toward the polymer surface is driven by thermodynamic stability, as hydrophilic nanoparticles tend to migrate to the surface in hydrophobic environments. MD simulations further demonstrate that this migration is energetically favorable due to Gibbs free energy minimization. This surface-specific positioning ensures efficient photocatalytic activation, exposure to visible light, and continuous Cu_xO regeneration—all critical factors for sustained virucidal functionality. Unlike conventional coatings, $\text{Cu}_x\text{O-TiO}_2$ is not merely adhered to the surface but is strategically integrated within a specific region of the polymer matrix, ensuring strong adhesion, mechanical stability, and long-term durability.

As a proof-of-concept study, we incorporate $\text{Cu}_x\text{O-TiO}_2$ into silicone, a widely used synthetic elastomer based on polydimethylsiloxane (PDMS) [32], and demonstrate a significant enhancement in virucidal performance against the model virus (bacteriophage Phi X 174). The silicone-integrated $\text{Cu}_x\text{O-TiO}_2$ film exhibited remarkable long-term

stability and structural robustness, retaining high virucidal activity even after extended exposure to ambient conditions. In both nanopowder and polymer composite forms, the virus inactivation kinetics are comparable to, or even superior to, those of previously reported $\text{Cu}_x\text{O-TiO}_2$ -based photocatalysts (Table S1). To further broaden the applicability of our approach, we integrate $\text{Cu}_x\text{O-TiO}_2$ into both a polypropylene (PP) masterbatch and a nanofiber (NF) air filter, demonstrating its versatility and scalability across diverse material systems. The successful integration of $\text{Cu}_x\text{O-TiO}_2$ into polymer matrices using existing polymer processing techniques highlights its potential for mass production and commercialization. This advancement paves the way for large-scale deployment of durable, self-sanitizing materials in healthcare, public safety, and consumer applications, offering a practical and scalable solution for long-term virus mitigation.

2 Experimental section

2.1 Materials

All chemicals used were of reagent grade and employed without further purification. Titanium dioxide (TiO_2 , rutile phase, 50 nm, Aladin), copper(I) bromide (CuBr , Sigma-Aldrich), and copper(II) chloride (CuCl_2 , Sigma-Aldrich) were used as starting materials for the synthesis of $\text{Cu}_x\text{O-TiO}_2$ composites. Cu powder (Daejung) and a Cu-based polyethylene film (Intimo) were used as reference samples. The silicone elastomer base (SYLGARD 184, Dow Corning) was prepared in a 9:1 ratio with the curing agent. A PP homopolymer (H221P, SK Geo Centric) was utilized. Solutions for electrospinning were prepared using polyacrylonitrile (PAN) ($M_w = 150,000$, Sigma-Aldrich) and *N,N*-dimethylformamide (DMF, Daejung). Agar and a nutrient broth (BD Difco), along with PBS (pH 7.4, Sigma-Aldrich), were used for microbial culturing. All glassware and instruments were sterilized via autoclaving at 121 °C for 15 min before use.

2.2 Characterizations

The Cu content in the $\text{Cu}_x\text{O-TiO}_2$ samples was quantified using an inductively coupled plasma optical emission spectrometer (5100 ICP-OES, Agilent Technologies). HR-TEM (JEM-F200, JEOL), along with EDS (Dual SDD type, JEOL) and SEM (Apreo S HiVac, FEI), along with EDS (XFlash 6I100, BRUKER), were employed to analyze the surface morphology and elemental composition of the synthesized samples. The crystalline structure and diffuse reflectance were evaluated using XRD (EMPYREAN, PANalytical BV) and UV-Vis-NIR spectrophotometers

(UV-3600i Plus, Shimadzu). The tensile and thermal properties of the polymeric specimens were assessed using a universal testing machine (NA-ST250K, Nanotech), a differential scanning calorimeter (Q20, TA Instruments), and a thermogravimetric analyzer (TGA 4000, PerkinElmer). The depth profiles of C 1s, Si 1s, O 1s, and Ti 2p for $\text{Cu}_x\text{O-TiO}_2$ -embedded PDMS (silicone) were obtained using X-ray photoelectron spectrometry (XPS, Thermo Scientific Nexsa) with a K-Alpha X-ray source. Depth profiling was performed using a monatomic Ar^+ ion gun for etching, conducted over 780 s at 5-s intervals with an X-ray spot size of 200 μm . TOF-SIMS was performed using an ION-TOF M6 instrument in positive polarity mode. A Bi^{3+} (30 kV) analysis gun with a raster size of $200 \times 200 \mu\text{m}^2$ was used for high-resolution surface characterization. Depth profiling was conducted using an Ar-cluster sputter gun (20 keV) over a $500 \times 500 \mu\text{m}^2$ area to examine the distribution of Ti^+ ions within the polymer matrix. X-ray absorption spectroscopy was performed at the 7D beamline of Pohang Light Source II (PLS-II) at Pohang Accelerator Laboratory. All Cu K-edge spectra were obtained in fluorescence mode using a 2.5-GeV storage ring with a ring current of 350 mA. XANES were processed using Athena software (ver. 0.9.26) for pre-edge, post-edge, background, and normalization. Fourier transformation of EXAFS (FT-EXAFS) data was performed using the Artemis software (ver. 0.9.26) with k^2 weight in the k -range of $1\text{--}13 \text{ \AA}^{-1}$ and in the R -range of $1.2\text{--}3.0 \text{ \AA}$, for the FT-EXAFS fitting, the amplitude reduction factor (S_0^2), E_0 shift (ΔE_0), and interatomic distance (R) were fitted, while the Debye-Waller factor (σ^2) was fixed to prevent any negative σ^2 value. The obtained S_0^2 values of the scattering paths for the $\text{Cu}_x\text{O-TiO}_2$ samples were divided by the S_0^2 of the Cu foil reference sample to estimate the CN of the first-shell Cu-O and Cu-Cu bonds of the $\text{Cu}_x\text{O-TiO}_2$ samples. The WT-EXAFS spectra were obtained using WT-EXAFS software (<https://github.com/Himmelspol/wtEXAFS>). The $\chi(k)$ of a spectrum, exported using Athena software, was transformed using a Morlet wavelet with the parameters $\sigma = 1$ and $\eta = 10$.

2.3 Synthesis of $\text{Cu}_x\text{O-TiO}_2$

$\text{Cu}_x\text{O-TiO}_2$ composites were prepared via a wet impregnation method using TiO_2 nanoparticles as the host material (Fig. S1). A copper precursor (either CuBr or CuCl_2) was dissolved in a solvent system of either *N,N*-dimethylformamide (DMF, aprotic) or ethanol (protic) to form a homogeneous precursor solution. This solution was then mixed with TiO_2 using a planetary centrifugal mixer (ARM-310, THINKY). The Cu-to- TiO_2 ratio was adjusted by varying the concentration of the Cu precursor, while maintaining a fixed volume ratio of 3 mL of solution per 1 g of TiO_2 . After impregnation, the slurry was dried overnight at 60 °C

to promote anchoring of Cu species on the TiO_2 surface. The dried composite was subsequently ground, washed with deionized water via centrifugation to remove unbound species, and vacuum-dried at 40 °C to yield the final $\text{Cu}_x\text{O-TiO}_2$ photocatalyst.

2.4 Preparation of $\text{Cu}_x\text{O-TiO}_2$ -incorporated polymer matrices

To fabricate the $\text{Cu}_x\text{O-TiO}_2$ -incorporated silicone samples, PDMS elastomer bases (SYLGARD 184, DOW) were homogeneously blended with varying amounts of $\text{Cu}_x\text{O-TiO}_2$ using a planetary centrifugal mixer (ARM-310, THINKY). Following the addition of a curing agent, the PDMS mixtures were degassed in a desiccator for 2 h and then cured overnight at 60 °C in an oven. For the $\text{Cu}_x\text{O-TiO}_2$ -incorporated PP samples, a conventional extrusion and injection molding process was employed. The mixture of PP and $\text{Cu}_x\text{O-TiO}_2$ was processed using a co-rotating twin screw extruder (Bautek BA19, $D=19$ mm, $L/D=40$, South Korea) at 150–180 °C with a rotor speed of 50 rpm. The resulting $\text{Cu}_x\text{O-TiO}_2$ -incorporated PP masterbatch was then injection-molded using an Arburg injection molding machine (Allrounder 320c, GINDUMAC) to produce dog bone-shaped specimens, conforming to the dimensions specified in the ISO 527–2 standard for tensile testing.

2.5 Preparation of $\text{Cu}_x\text{O-TiO}_2$ -incorporated NFs

A solution was prepared by dissolving 1 g of PAN and 1 g of synthesized $\text{Cu}_x\text{O-TiO}_2$ in 9 g of DMF. This mixture was stirred magnetically at 300 rpm at room temperature for 1 h. The solution was then loaded into a 10-mL syringe equipped with a stainless-steel tip (Φ 0.6 × L 26 mm). A nonwoven fabric (20×30 cm²) was secured to the rotating cylinder collector of the electrospinning apparatus (ESR200RD, Nano NC). The syringe was mounted onto the apparatus, and electrospinning was performed at a distance of 10 cm with a voltage setting of 8.4 kV, rotation speed of 150 rpm, and flow rate of 0.2 mL h⁻¹. After 10 h, 2 mL of the solution was electrospun to produce the NF filter.

2.6 Culture of Phi X 174 and inactivation experiment

The population of bacteriophage Phi X 174 was quantified using a plaque assay, utilizing *Escherichia coli* (ATCC 13706) as the host bacterium. The phages were separated from the culture media by centrifuging three times at $3000 \times g$ for 15 min. For culturing, agar plates mixed with a nutrient broth were prepared, stored at 4 °C, and then pre-warmed to 37 °C for 30 min before experimentation. Visible light illumination was conducted using a 100-W

xenon lamp (LCS-100, ORIEL) equipped with AM1.5G and a long-pass filter ($\lambda > 400$ nm), producing an irradiation power of 80 mW cm⁻². To assess the virucidal activity of the $\text{Cu}_x\text{O-TiO}_2$ nanopowder, 0.033 g of $\text{Cu}_x\text{O-TiO}_2$ was placed on Petri dishes (35 × 10 mm) and topped with 3 mL of a virus solution initially containing 10^7 – 10^8 PFU mL⁻¹. The samples were exposed to both light and dark conditions with stirring. At predefined time intervals, 0.1 mL of the virus solutions was collected, serially diluted in PBS, and then analyzed using a plaque assay to count the viral particles [17, 27]. The viral inactivation efficacy was further evaluated using a modified ISO 22196 method on both silicone and electrospun NF filters. For silicone samples, after 30 min of pre-illumination, 0.5 mL of virus solution was applied to the PDMS surface, covered with a polyvinyl chloride (PVC) film to prevent evaporation. For NF filters, 3 mL of the virus solution was deposited onto a 4×4 cm² section for testing. The solutions from both materials were immediately processed for viral activity assessment by serial dilutions and plaque assays.

2.7 MD simulation

For all calculations, deep learning-based simulations were conducted using the universal neural network potential (PFP version 4.0.0) implemented in Matlantis (Preferred Computational Chemistry, Inc.). The Atomic Simulation Environment (ASE) functions, written in Python, were utilized. The TiO_2 -incorporated PDMS structure was simulated by first optimizing the PDMS structure comprising nine monomers and the TiO_2 structure using the limited-memory Broyden–Fletcher–Goldfarb–Shanno (L-BFGS) algorithm. To incorporate 10 wt.% TiO_2 into PDMS, the structure was initially formed using Packmol software, and structural optimization was conducted. The reliability of the optimized structure was ensured through MD simulations using the NPT ensemble until the volume change converged at 300 K and 100 kPa pressure. To verify the aggregation, the structure was subjected to MD simulations in an NVT ensemble for 140 ps at 300 K. Additionally, a vacuum (40 Å) was created above the bulk structure to form a slab structure for surface simulations, which were then subjected to MD simulations using the NVT ensemble at 300 K to confirm temperature-dependent segregation and aggregation.

3 Results and discussion

3.1 Characterizations of $\text{Cu}_x\text{O-TiO}_2$

Figure 1a illustrates the IFCT mechanism between Cu_xO and TiO_2 , leading to the virucidal activity of $\text{Cu}_x\text{O-TiO}_2$ materials. Under visible light irradiation ($\lambda > 400$ nm), electrons

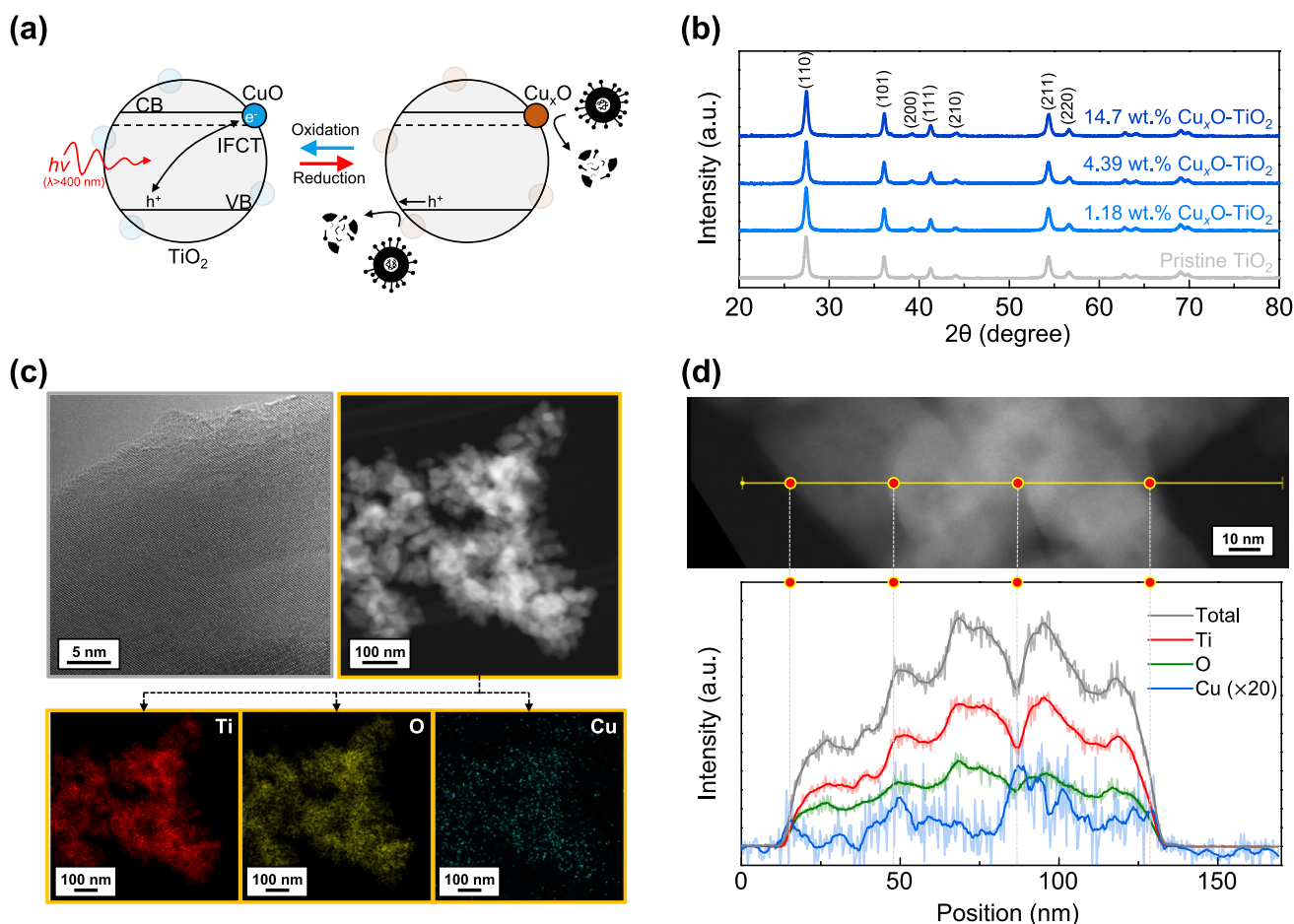


Fig. 1 Characterizations of synthesized $\text{Cu}_x\text{O-TiO}_2$ materials. **a** Schematic illustration of the interfacial charge transfer and virucidal mechanisms of $\text{Cu}_x\text{O-TiO}_2$ under visible light irradiation. **b** XRD patterns of $\text{Cu}_x\text{O-TiO}_2$ with various loading amounts of Cu_xO . **c** Bright and dark field HR-TEM images of $\text{Cu}_x\text{O-TiO}_2$, along with

elemental mapping results for Ti, O, and Cu. **d** Results of TEM-EDS line scan analysis, showing Ti, O, and Cu elemental intensity profiles plotted as a function of scan distance. Marked positions denote areas between $\text{Cu}_x\text{O-TiO}_2$ particles

and holes are generated, with electrons being captured by the CuO grafted on the TiO_2 surface due to the more positive potential of the Cu(II)/Cu(I) redox couple compared to the TiO_2 CB [33, 34]. This process results in the formation of partially reduced Cu_xO ($x > 1$), which exhibits potent virucidal activity. The $\text{Cu}_x\text{O-TiO}_2$ materials were synthesized by wet-impregnation of Cu precursor at varying concentrations onto rutile-phase commercial TiO_2 particles. Cu loading was determined by inductively coupled plasma-optical emission spectroscopy (ICP-OES). X-ray diffraction (XRD) data in Fig. 1b show the main XRD peaks corresponding to rutile TiO_2 phases (110), (101), (111), and (211) [35, 36], with no detectable peaks for CuO or Cu_2O , regardless of Cu_xO loading. This suggests that the grafted Cu_xO exists as amorphous atomic clusters or ionic species.

Figure 1c shows bright- and dark-field high-resolution transmission electron microscopy (HR-TEM) and energy-dispersive X-ray spectroscopy (EDS) analysis of the

$\text{Cu}_x\text{O-TiO}_2$ materials. Rutile TiO_2 , with an average particle size of approximately 50 nm, was observed, but no distinct Cu_xO crystals were detected, consistent with the XRD results indicating the amorphous nature of Cu_xO . EDS elemental mapping for Ti, O, and Cu revealed a uniform distribution of Cu on TiO_2 , suggesting a high dispersion of sub-nano- Cu_xO . Further TEM-EDS line scan analysis (Fig. 1d) showed higher Cu intensities on the TiO_2 surface, confirming the successful grafting of Cu_xO onto the surface rather than in the bulk. The finely distributed Cu_xO clusters on the TiO_2 surface are expected to enhance IFCT following visible-light-induced charge separation [37].

3.2 Mechanistic study on virucidal efficacy of $\text{Cu}_x\text{O-TiO}_2$

To evaluate the virucidal activity of $\text{Cu}_x\text{O-TiO}_2$ materials, Phi X 174 bacteriophage was used, and the virus titer was

quantified using the plaque assay method [18, 28]. Figure 2a compares the virucidal performance of $\text{Cu}_x\text{O-TiO}_2$ (4.39 wt.% of Cu loading) to that of pristine TiO_2 under both dark and visible light irradiation. The optimal Cu loading for maximizing the normalized inactivation rate constant for Phi X 174 was determined to be 4.39 wt.%, as discussed below. After a 5-min dark period for virus absorption, visible light irradiation was applied, leading to rapid virus inactivation. This resulted in an 8.67-ln reduction within just 3 min, demonstrating competitive virucidal efficacy compared to previously reported nanopowder materials, even under lower light intensities and significantly shorter exposure times (Table S1). These findings validate the successful operation of the photoinduced IFCT-mediated virucidal mechanism outlined in Fig. 1a. In contrast, no significant inactivation was observed under other conditions, including $\text{Cu}_x\text{O-TiO}_2$

without light irradiation and pristine TiO_2 under both light and dark conditions. The virus inactivation kinetics were analyzed using the pseudo-first-order rate equation, yielding an inactivation rate constant of 131 h^{-1} for $\text{Cu}_x\text{O-TiO}_2$ under visible light (Fig. 2b). For other conditions, the inactivation rate constant was less than 3.92 h^{-1} .

Figure 2c presents diffused reflectance spectroscopy (DRS) data comparing $\text{Cu}_x\text{O-TiO}_2$ with pristine TiO_2 . $\text{Cu}_x\text{O-TiO}_2$ exhibited significantly enhanced absorption in the visible light range, with increased absorption in the 400–500 nm range attributed to IFCT between TiO_2 and Cu_xO , and absorption in the 550–900 nm range due to the 1.7-eV bandgap of CuO [38]. To assess wavelength-dependent virucidal activity, we used optical filters that selectively cut off various wavelength ranges while maintaining consistent light intensity. The inset of Fig. 2c shows a clear

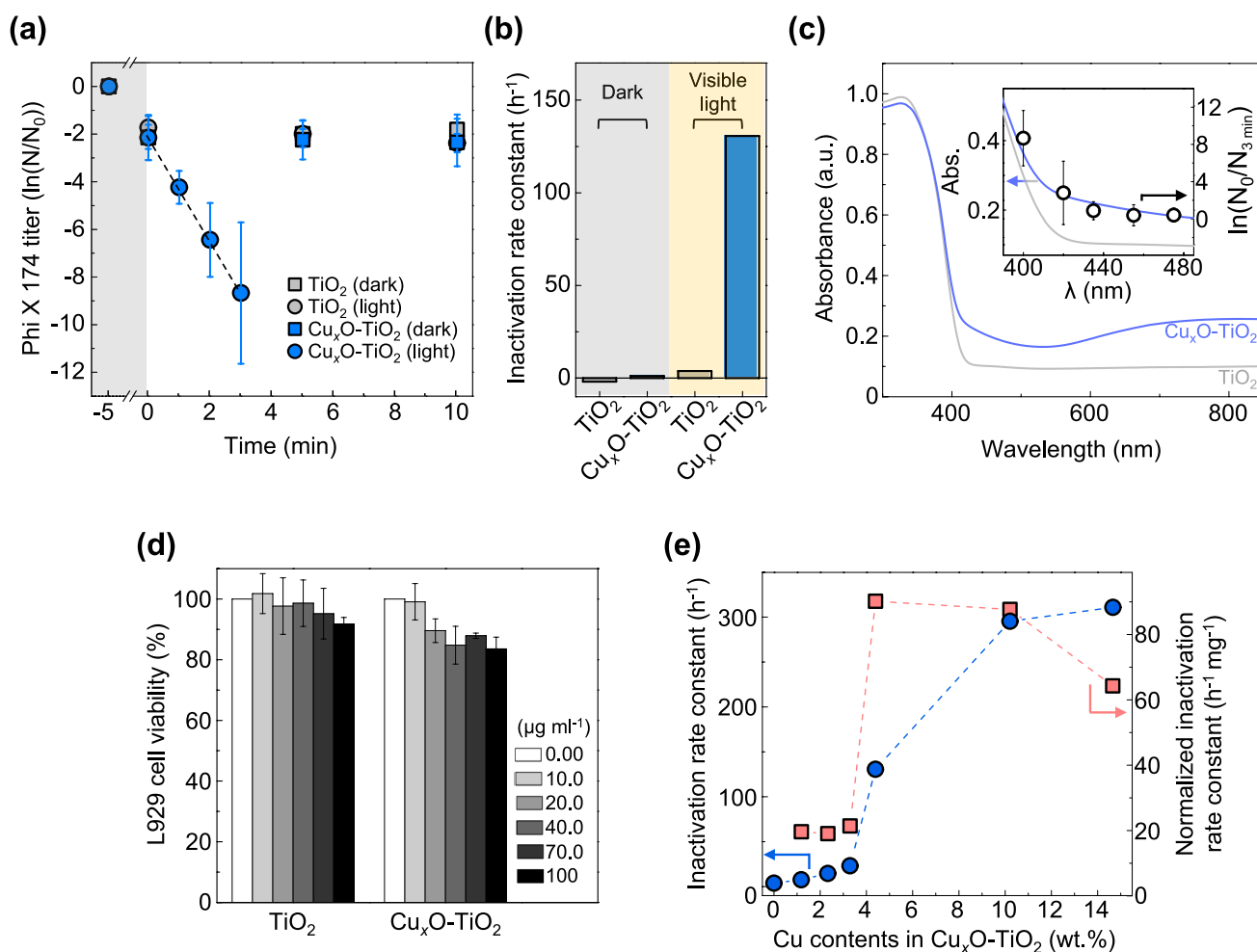


Fig. 2 Virucidal activities of $\text{Cu}_x\text{O-TiO}_2$ materials. **a** Inactivation kinetics of Phi X 174 by TiO_2 and $\text{Cu}_x\text{O-TiO}_2$ under dark and visible light conditions. **b** Inactivation rate constants under various conditions calculated using the pseudo-first-order equation. **c** DRS spectra comparing $\text{Cu}_x\text{O-TiO}_2$ and pristine TiO_2 . Inset: Correlation with wavelength-dependent virucidal activities. **d** Cell viability of L929

fibroblasts after exposure to $\text{Cu}_x\text{O-TiO}_2$ and pristine TiO_2 at various concentrations up to $100 \mu\text{g m}^{-1}$, determined by MTT assay. **e** Change in inactivation rate constants and normalized inactivation rate constants based on incorporated Cu weights with increasing Cu content in $\text{Cu}_x\text{O-TiO}_2$

correlation between the absorption spectrum of $\text{Cu}_x\text{O-TiO}_2$ and the wavelength-dependent virucidal activity, further confirming the efficacy of visible-light-driven virucidal mechanisms in these materials. To ensure the seamless integration of virucidal $\text{Cu}_x\text{O-TiO}_2$ into everyday polymer products, it is essential to confirm that it does not exhibit significant cytotoxicity to mammalian cells. To assess non-toxicity, L929 fibroblastic cell lines were exposed to increasing concentrations of $\text{Cu}_x\text{O-TiO}_2$ for 24 h, followed by a 3-(4,5-dimethylthiazole-2-yl)-2,5-diphenyltetrazolium bromide (MTT) assay [39]. As shown in Fig. 2d, cell viability was approximately 99.1% at a concentration of $10 \mu\text{g mL}^{-1}$ after 24 h of incubation. At $100 \mu\text{g mL}^{-1}$, the viability slightly decreased to $83.4 \pm 3.87\%$. In comparison, pristine TiO_2 , considered safe by the US Food and Drug Administration (FDA) [40, 41], exhibited a cell viability of $91.7 \pm 2.16\%$ at $100 \mu\text{g mL}^{-1}$. The minimal difference in cell viability between TiO_2 and $\text{Cu}_x\text{O-TiO}_2$ suggests that virucidal $\text{Cu}_x\text{O-TiO}_2$ does not exhibit significant cytotoxicity.

To evaluate the impact of Cu loading on the photocatalytic virucidal efficacy of $\text{Cu}_x\text{O-TiO}_2$, we measured the inactivation rate constants of $\text{Cu}_x\text{O-TiO}_2$ at varying Cu concentrations (Fig. 2e). If the amount of active Cu(I) is the primary factor in the virucidal activity, the inactivation rate constants should show a linear or log-linear correlation with Cu content in $\text{Cu}_x\text{O-TiO}_2$. Based on this, higher Cu contents would likely lead to low or consistent normalized (by Cu content) inactivation rate constants due to the relative abundance of TiO_2 per unit Cu_xO . This was observed for samples with 1.18 and 2.33 wt.% Cu loading on TiO_2 . However, contrary to this expectation, the normalized inactivation rate constants significantly increased when Cu content exceeded 4.39 wt.%, along with a rapid rise in the inactivation rate constants. This suggests that virucidal performance is influenced not only by the Cu_xO quantity (which needs to exceed 4.39 wt.%) but also by the specific atomic structure at higher Cu_xO concentrations. Therefore, it is likely that different chemical states contribute to the exceptional virucidal activity of $\text{Cu}_x\text{O-TiO}_2$ [16]. Notably, only 0.12% of Cu leached from $\text{Cu}_x\text{O-TiO}_2$ in phosphate-buffered saline (PBS), indicating negligible leaching and confirming the high stability of the Cu_xO active sites, regardless of Cu loading (Fig. S2).

To investigate how the distinct Cu species in $\text{Cu}_x\text{O-TiO}_2$ influence its virucidal performance, we conducted X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) analyses on $\text{Cu}_x\text{O-TiO}_2$ samples with varying Cu loadings (1.18, 2.33, 4.39, 10.2, and 14.7 wt.%). The XANES spectra are shown in Fig. 3a. No pre-edge features indicative of Cu_2O (8982 eV) or metallic Cu (8981 eV) were observed, ruling out the presence of Cu(I) or Cu(0) in the dark state. The absorption edge for $\text{Cu}_x\text{O-TiO}_2$ with 1.18 wt.% Cu shifted to a

higher energy level than that of the CuO reference, and its white line intensity (around 9000 eV) was greater, indicating that Cu atoms in this sample are highly coordinated with O atoms and have a coordination number (CN) greater than the CuO reference (CN = 4). When Cu content exceeded 4.39 wt.%, the absorption edge shifted to a lower energy level, approaching that of the CuO reference in the 10.2 and 14.7 wt.% $\text{Cu}_x\text{O-TiO}_2$ samples. The absorption edge energy and white line intensity correlated with the Cu oxidation state and CN with O atoms, respectively (Fig. S3) [33, 42, 43]. This suggests that $\text{Cu}_x\text{O-TiO}_2$ with > 4.39 wt.% Cu exhibits a lower Cu oxidation state and a lower CN with O atoms.

The wavelet-transformed EXAFS (WT-EXAFS) spectra are shown in Fig. 3b. Fourier-transformed EXAFS (FT-EXAFS) and first-shell fitting results are provided in the Supplementary Information (Fig. S4 and Table S2). Cu \rightarrow O scattering paths at approximately 1.5 Å in *R*-space were observed for all $\text{Cu}_x\text{O-TiO}_2$ samples. Notably, *k*-space oscillations between 2 and 10 Å^{-1} correspond to these scattering paths. The second-shell Cu \rightarrow (O)Cu scattering at 2.9–3.0 Å was observed for all $\text{Cu}_x\text{O-TiO}_2$ samples, indicating the formation of Cu_xO clusters. A key observation is that the magnitude of Cu \rightarrow O paths decreases with increasing Cu content, suggesting a lower CN of Cu–O bonds in samples with higher Cu content, in agreement with the XANES spectra. Cu \rightarrow Cu scattering paths at approximately 2.1 Å were observed in the 4.39, 10.2, and 14.7 wt.% $\text{Cu}_x\text{O-TiO}_2$ samples, with *k*-space oscillations between 6 and 10 Å^{-1} , indicating the absence of Cu–metal bonds such as Cu–Ti bonds.

The CNs for the first-shell Cu–O and Cu–Cu bonds, estimated from fitting the FT-EXAFS spectra, are shown in Fig. 3c. For $\text{Cu}_x\text{O-TiO}_2$ with 1.18 wt.% Cu, the Cu–O CN is approximately 6, typical for the maximum coordination of 3d transition metals. However, as the Cu content increases beyond 4.39 wt.%, the Cu–O CN decreases to around 3, even smaller than that for CuO (CN = 4). This suggests that Cu_xO clusters are partially reduced to Cu_2O -like structures (CN = 2). EXAFS results show Cu–Cu bonds in samples with higher Cu content, but XANES data indicate no metallic Cu(0) species formation (no pre-edge peak for Cu(0)). Therefore, the Cu–Cu in $\text{Cu}_x\text{O-TiO}_2$ (with ≥ 4.39 wt.% Cu) are likely isolated bonds in distorted, amorphous Cu_xO species, associated with a low Cu–O CN.

CuO species with a high Cu–O CN (> 4) are predominant in $\text{Cu}_x\text{O-TiO}_2$ at low Cu loadings, whereas at Cu contents ≥ 4.39 wt.%, a structural shift occurs toward Cu_xO clusters featuring lower Cu–O CN (~ 3) and the emergence of Cu–Cu coordination (Fig. 3d). This transition, observed in X-ray absorption spectroscopy, correlates with the sharp enhancement in virucidal activity results (Fig. 2e), suggesting that lower Cu–O CN and the formation of Cu–Cu domains plays a critical role in facilitating photocatalytic

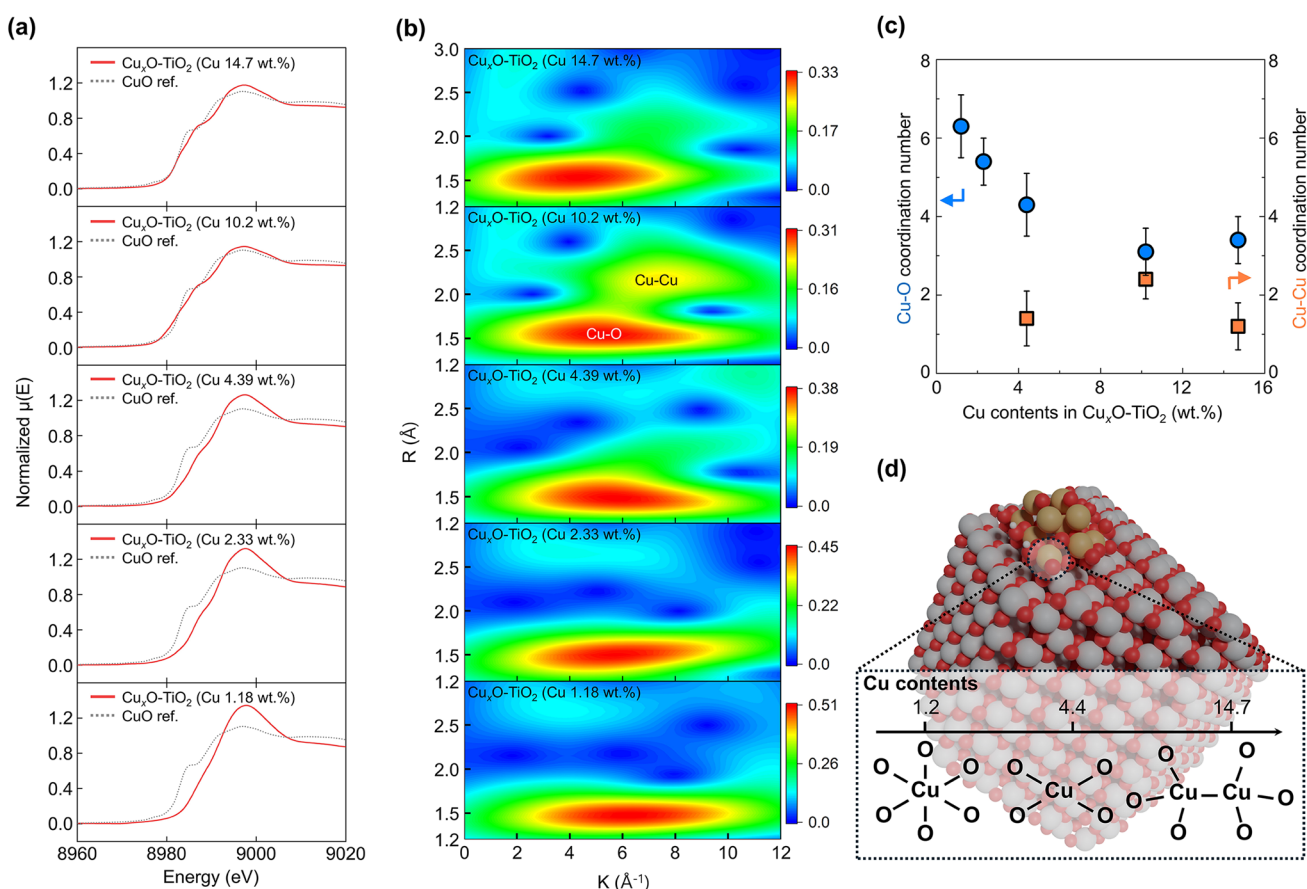


Fig. 3 X-ray absorption investigations of Cu species in $\text{Cu}_x\text{O-TiO}_2$ materials. **a** XANES spectra of $\text{Cu}_x\text{O-TiO}_2$ with varying Cu loading amounts. **b** WT-EXAFS spectra of $\text{Cu}_x\text{O-TiO}_2$ with different Cu

contents. **c** Quantified coordination numbers (CN) for Cu–O and Cu–Cu bonds, estimated from fitting the FT-EXAFS spectra. **d** Proposed structural differences of Cu_xO species on TiO_2

IFCT to Cu_xO . This is likely due to the increased structural similarity to reduced species and the improved charge-accepting ability of Cu–Cu clusters.

To further substantiate this interpretation, we analyzed DRS spectra and their first derivatives ($-dA/d\lambda$), which revealed a distinct increase in visible-light absorption above 4.39 wt.% Cu—coinciding precisely with the onset of Cu–Cu coordination (Fig. S5). These optical features provide additional evidence that Cu–Cu cluster formation enhances IFCT efficiency. To examine how this structural motif influences virucidal activity at the molecular level, we performed atomistic simulations using a machine learning potential. The adsorption and dissociation of an arginine-glycine dipeptide—a motif from bacteriophage capsid protein [44]—were modeled on $\text{Cu}_x\text{O-TiO}_2$ surfaces featuring either isolated Cu–O or aggregated Cu–Cu coordination (Fig. S6). The calculated reaction energy profiles indicate that Cu–Cu-rich surfaces enable stronger peptide binding and more exergonic bond cleavage, suggesting a more favorable pathway for capsid degradation. Taken together, these results establish a mechanistic link between local Cu

coordination, IFCT enhancement, and viral protein decomposition, elucidating how Cu–Cu interactions within Cu_xO contribute directly to the sustained antiviral performance of the composite.

3.3 Incorporation of $\text{Cu}_x\text{O-TiO}_2$ into silicone

To maximize the virucidal effectiveness of polymer matrices, it is crucial to position the $\text{Cu}_x\text{O-TiO}_2$ near the surface to facilitate interaction with viruses from environmental or human sources. Additionally, managing nanoparticle aggregation is essential, as uncontrolled dispersion could lead to inhalation risks. Nano-sized particles can become airborne and potentially pose health hazards [45]. To overcome these challenges, we propose two strategies to ensure that $\text{Cu}_x\text{O-TiO}_2$ particles are stably located near the surface of polymer matrices, thereby improving antiviral efficacy. As a proof-of-concept, we incorporate $\text{Cu}_x\text{O-TiO}_2$ into silicone, a widely used synthetic elastomer based on polydimethylsiloxane (PDMS) [32].

The first strategy involves promoting surface segregation between silicone and $\text{Cu}_x\text{O-TiO}_2$. After thorough mixing in the hydrophobic bulk, scanning electron microscopy (SEM) images and corresponding EDS elemental mappings for Si and Ti (Fig. 4a–f) reveal that $\text{Cu}_x\text{O-TiO}_2$ particles are effectively localized near the surface of the cured silicone polymer. To validate these findings, we employed time-of-flight secondary ion mass spectrometry (TOF-SIMS) analysis and X-ray photoelectron spectroscopy (XPS) depth profiling, which provides high surface sensitivity, to accurately assess the spatial distribution of TiO_2 within the silicone matrix (Fig. 4g, h).

TOF-SIMS analysis confirms that TiO_2 is primarily localized near the surface rather than being uniformly distributed throughout the bulk material (Fig. 4g). The intensity of Ti peaks is highest just beneath the surface and decreases gradually with depth, indicating a depth-dependent distribution of TiO_2 . This surface-localized arrangement suggests that $\text{Cu}_x\text{O-TiO}_2$ particles are concentrated within the surface region of the silicone layer, which helps maintain the antiviral activity of Cu_xO by

facilitating charge transfer and minimizing excessive oxidation. Further confirmation of this surface positioning comes from XPS depth profiling (Fig. 4h), which shows that the Ti 2p signal is detectable within 20 s of sputtering. Given that the typical etch rate for XPS depth profiling of 10^{-2} – 10^{-1} nm s^{-1} [46–48], this result indicates that the top of the $\text{Cu}_x\text{O-TiO}_2$ cluster is positioned within the polymer at a depth of no more than a sub-nanometer from the surface.

MD simulations, conducted in the nVT ensemble with the deep learning-based potential (Fig. 4i and j; Supplementary Video S1), demonstrated that TiO_2 particles migrate from the bulk to the surface. This migration of TiO_2 particles is driven by a tendency to minimize Gibbs free energy for thermodynamic stability, as confirmed by energy calculations showing stabilization from –11,387 to –11,418 eV. This phenomenon is evidenced by the low surface energy of $\text{Cu}_x\text{O-TiO}_2$, which facilitates surface migration [49, 50]. Such behavior is consistent with previous studies that showed that hydrophilic particles migrate to the surface in hydrophobic environments [51].

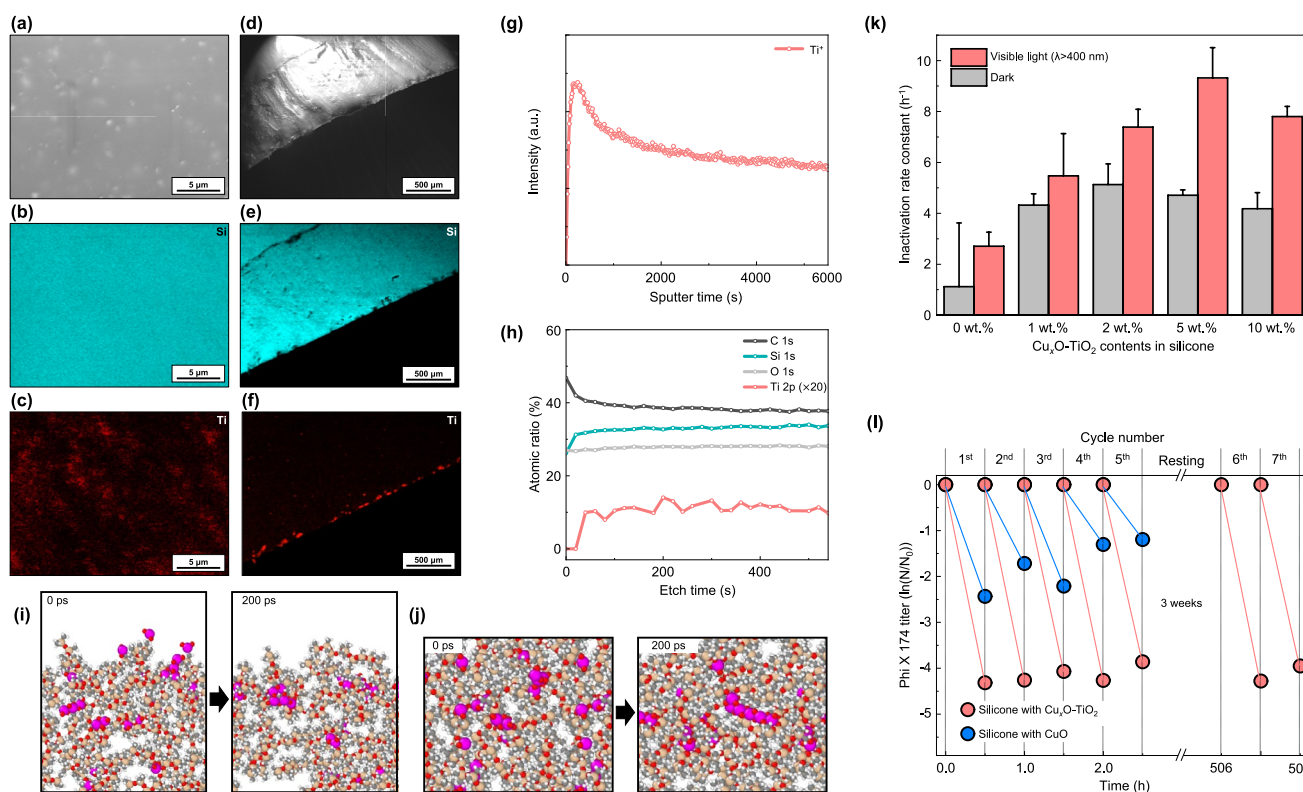


Fig. 4 Properties of $\text{Cu}_x\text{O-TiO}_2$ -embedded silicone. **a** Top-view and **d** side-view SEM images, with **b**, **c**, **e**, and **f** corresponding EDS elemental mappings showing the distribution of Si and Ti. **g** TOF-SIMS depth profile of Ti^+ secondary ion signal, illustrating their distribution within the silicone matrix. **h** XPS depth profile of $\text{Cu}_x\text{O-TiO}_2$ -embedded silicone, displaying the atomic ratios of C, Si, O, and Ti across different etching times. **i** Side view and **j** top view of MD sim-

ulation results of a slab structure over 200 ps at 300 K. Atoms are colored as follows: pink for Ti, red for O, white for H, light brown for Si, and gray for C. **k** Inactivation rate constants of virucidal silicone with varying $\text{Cu}_x\text{O-TiO}_2$ contents. **l** Repeated inactivation of bacteriophage Phi X 174 by silicone embedded with 5 wt.% $\text{Cu}_x\text{O-TiO}_2$ under visible light, compared to silicone with an equivalent amount of pure Cu powder

The second method involves the aggregation of $\text{Cu}_x\text{O-TiO}_2$ particles that migrate to the surface due to segregation and then accumulate in a confined two-dimensional space. This reduces the distance between particles, initiating granulation. To explain this aggregation phenomenon, we applied the extended Derjaguin–Landau–Verwey–Overbeek (DLVO) theory and the polymeric barrier potential, a repulsive force within polymer matrices like silicone [52]. The extended DLVO theory accounts for nanoparticle coagulation and dispersion in polymer matrices through van der Waals attraction, electrostatic repulsion, and polymeric barrier potential, as shown in Eq. (1) [53].

$$V_{\text{total}}(r) = -\frac{A_{\text{TiO}_2\text{-silicone}}}{6} \left(\frac{2a^2}{r^2-4a^2} + \frac{2a^2}{r^2} + \ln \left(\frac{r^2-4a^2}{r^2} \right) \right) + \frac{64\pi k_B T a \rho_{\infty}}{\kappa^2} \tanh^2 \left(\frac{ze\zeta}{4k_B T} \right) \exp(-\kappa r) + 4\pi\epsilon a^2 \sigma \quad (1)$$

Equation (1) is detailed in Supplementary Note S1. $\text{Cu}_x\text{O-TiO}_2$ exhibits a high Hamaker constant in the silicone matrix, indicating stronger van der Waals attraction [54]. Conversely, the low dielectric constant of silicone (30 times lower than that of water) and its low surface potential reduce electrostatic repulsion, making van der Waals forces dominant in the DLVO framework [55].

Due to the reduced role of electrostatic forces, the polymeric barrier potential becomes the primary repulsive force within polymer matrices. This potential is influenced by particle size, a grafting ratio of the linear polymer, and the interaction parameter [56]. As segregation brings primary $\text{Cu}_x\text{O-TiO}_2$ particles closer together within silicone, the small particle size weakens the polymeric repulsion. Consequently, van der Waals interactions dominate, leading to particle aggregation even at low concentrations and the formation of secondary particles around 1 μm in diameter (Fig. S7). This aggregation behavior was also observed in the MD simulations. Initially, TiO_2 particles were distributed sporadically, but over time, they aggregated to form secondary particles, eventually forming two distinct clusters at 140 ps (Fig. S8 and Supplementary Video S2).

Secondary particles can be observed on the silicone surface at 1, 2, and 5 wt.% of $\text{Cu}_x\text{O-TiO}_2$ (Fig. S9). At 10 wt.% $\text{Cu}_x\text{O-TiO}_2$, tertiary particles of approximately 5 μm in diameter form (Fig. S10). The formation of these large tertiary particles significantly reduces the virucidal performance of the silicone, as discussed below. Unlike the smaller primary particles, the secondary particles ($\sim 1 \mu\text{m}$) experience stronger polymeric repulsion due to the silicone matrix. The interparticle distances for concentrations of 1, 2, and 5 wt.% are 3.11, 2.38, and 1.46 μm , respectively, aligning with the expected trend for a two-dimensional spatial arrangement (Fig. S11). Based on this trend, the interparticle distance at 10 wt.% is predicted to be 0.98 μm . Interaction force calculation shows that for distances greater than 1.2 μm , repulsion

due to grafted silicone dominates, particularly with the large secondary particles (Fig. S12). Below 1.2 μm , van der Waals attraction becomes the predominant force, overcoming the polymeric repulsion at the predicted interparticle distances for 10 wt.%, leading to the formation of tertiary particles over 5 μm (see Supplementary Note S1 for detailed calculations). These results indicate that the interplay between segregation and aggregation of $\text{Cu}_x\text{O-TiO}_2$ particles within the silicone matrix contributes to optimal antiviral performance.

The virucidal activities of $\text{Cu}_x\text{O-TiO}_2$ -embedded silicone were evaluated using a modified ISO 22196:2011 method, which involved sequential inoculation, film adhesion, incubation, and plaque assay quantification [57]. The incubation was carried out for 30 min under both dark and visible light conditions at ambient temperature. Silicone samples containing 0, 1, 2, 5, and 10 wt.% $\text{Cu}_x\text{O-TiO}_2$ were prepared, with $\text{Cu}_x\text{O-TiO}_2$ nanoparticles (4.39 wt.% Cu) blended into the PDMS base. All samples were pre-illuminated with visible light for 30 min to generate Cu(I) species before testing. The inactivation kinetics of Phi X 174 were analyzed using the pseudo-first-order rate equation, yielding inactivation rate constants shown in Fig. 4k. Under dark conditions, silicone with $\text{Cu}_x\text{O-TiO}_2$ exhibited higher inactivation rates (4–5 h^{-1}) compared to pure silicone (0 wt.%), which had a rate of 1.12 h^{-1} . This enhancement in virucidal activity is likely due to the pre-formed Cu(I) species resulting from the pre-illumination. Furthermore, studies on light intensity and wavelength dependence confirmed that the composite responds most effectively to strong visible light, particularly in the 400–500 nm, consistent with the IFCT-driven activation mechanisms (Figs. 2c, S13, and S14).

Virucidal activities were significantly enhanced under visible light, with the highest rate reaching 9.32 h^{-1} at 5 wt.% $\text{Cu}_x\text{O-TiO}_2$, demonstrating superior performance compared to dark conditions at equivalent concentrations. This increase is attributed to the critical role of IFCT in the embedded $\text{Cu}_x\text{O-TiO}_2$ particles upon light irradiation. However, at higher $\text{Cu}_x\text{O-TiO}_2$ concentrations, virucidal performance decreased, likely due to the formation of tertiary particles in the hydrophobic silicone matrix. SEM and EDS data for silicone polymers with higher $\text{Cu}_x\text{O-TiO}_2$ concentrations show significant aggregation of particles within the matrix (Fig. S10) and a subsequent reduction in their tensile properties (Fig. S15 and Table S3), indicating that hydrophilic $\text{Cu}_x\text{O-TiO}_2$ particles aggregate rather than disperse at high concentrations.

This non-linear performance trend is consistent with previous studies that have reported the dual role of nanoparticle aggregation in photocatalytic systems. Specifically, moderate clustering has been shown to promote charge transfer and enhance interfacial activity, thereby improving photocatalytic efficiency [58–61]. In contrast, excessive aggregation leads to adverse effects such as light scattering and reduced

surface accessibility, ultimately impairing overall reactivity [62–64]. The behavior observed in our silicone-based composite system aligns with this broader understanding and highlights the importance of modulating interparticle interactions in solid-state matrices to optimize photocatalytic and virucidal performance.

To evaluate the sustainability of virucidal performance, viral inactivation tests were conducted on silicone composites containing 5 wt.% of $\text{Cu}_x\text{O}-\text{TiO}_2$, which exhibited the highest initial activity. Repeated inoculations were performed under visible light (Fig. 41). In the first cycle, the silicone sample achieved a 4.32-In reduction in viral activity after 30 min. By the fifth cycle, the reduction decreased to 3.86 In (89.4% of the initial performance), with minimal loss of activity. After resting for 3 weeks at ambient temperature and humidity, a subsequent test showed a 4.28-In reduction (99.1% of the initial performance), and the activity remained stable, maintaining 91.6% of its original effectiveness. To further evaluate the robustness against environmental and mechanical stresses, supplementary experiments were carried out under high humidity (99% RH), varying storage temperatures (4, 20, and 40 °C), and simulated surface abrasion. As shown in Fig. S16, the composite maintained high virucidal activity across all conditions, with temporary fluctuations attributable to environmental modulation of viral stability rather than any functional degradation of the material. Notably, virucidal activity consistently recovered under ambient conditions, confirming the robustness and resilience of the $\text{Cu}_x\text{O}-\text{TiO}_2$ -embedded silicone composite against environmental variation. Additionally, in simulated abrasion tests mimicking repeated physical contact, the composite retained stable virucidal performance up to a 1.67 wt.% weight loss (Fig. S17).

In parallel, an acute ecotoxicological assessment using *Daphnia magna* showed no observable toxicity for pristine, TiO_2 -embedded, or $\text{Cu}_x\text{O}-\text{TiO}_2$ -embedded silicone composites. This confirms that the incorporation of $\text{Cu}_x\text{O}-\text{TiO}_2$ does not induce acute aquatic toxicity and supports the environmental safety of the material under the tested conditions (Table S4). The absence of toxicity is likely due to the minimal release of Cu ions from the embedded photocatalyst, previously verified through ion-leaching analysis (Fig. S2), as well as the robust confinement of $\text{Cu}_x\text{O}-\text{TiO}_2$ particles near the polymer surface.

This sustained performance highlights the successful IFCT between Cu_xO and TiO_2 , despite the inherent instability of Cu(I), which typically oxidizes to Cu(II), a non-virucidal form. In contrast, silicone composites containing only Cu_xO (without TiO_2) showed significantly lower initial activity (2.44-In reduction) and poor sustainability, with only a 1.20-In reduction in the fifth cycle, close to natural decay under the same conditions. A control experiment using a commercially available Cu-containing polyethylene

film demonstrated negligible virucidal performance, further indicating rapid oxidation of Cu on the film (Fig. S18) [16, 28].

Table S1 presents a comparative analysis of the virucidal performance of $\text{Cu}_x\text{O}-\text{TiO}_2$ in both nanopowder and polymer composite forms [28, 65–67]. Furthermore, additional comparisons were made under identical conditions with representative anti-microbial and virucidal materials such as Ag, Fe_3O_4 , ZnO, and WO_3 , as shown in Fig. S19 [68–71]. The superior inactivation rate of the $\text{Cu}_x\text{O}-\text{TiO}_2$ nanopowder developed in this study, combined with its strategic incorporation into polymer matrices, results in remarkable long-term stability and structural robustness. This approach maintains high virucidal activity even after prolonged exposure to ambient conditions—an advantage not observed in previous systems, where particle aggregation, reduced stability, and diminished activity over time pose significant challenges. These findings emphasize the distinct benefits of integrating $\text{Cu}_x\text{O}-\text{TiO}_2$ into polymer matrices, providing improved durability, scalability, and practicality for real-world applications.

To demonstrate the large-scale producibility of this strategy, we incorporated $\text{Cu}_x\text{O}-\text{TiO}_2$ nanoparticles into the mixing and extruding processes to produce a virucidal PP masterbatch through industrial-scale plastic compounding. PP, a durable thermoplastic polymer, holds a significant share of the global plastic market due to its widespread use in packaging and automotive applications [72]. Similar to the results observed with silicone composite, the PP masterbatch also exhibited excellent virucidal performance, maintaining its mechanical and thermal properties without significant deterioration. This was achieved by strategically positioning $\text{Cu}_x\text{O}-\text{TiO}_2$ near the PP surface rather than within the bulk material (Figs. S20–S23 and Tables S5 and S6).

3.4 Further application to virucidal NF filters

To demonstrate the broad applications of our virucidal materials, we developed an air filter by integrating $\text{Cu}_x\text{O}-\text{TiO}_2$ into a polymer solution and electrospinning it. Face masks, an essential personal protective equipment, play a key role in preventing the airborne transmission of infectious viruses. Conventional face mask filters rely on electrostatic absorption and repulsion to capture particulate matter [73]. Typically made of melt-blown fibers with diameters in the tens of micrometers, these filters capture charged particles, including aerosolized viruses. However, their efficacy can decrease in high-humidity conditions due to rapid neutralization of charged surfaces [74], reducing their ability to capture viruses. In contrast, electrospun NF air filters do not have this limitation. With a large surface area and fine pores, NF filters primarily use physical sieving to capture fine particles

[18, 75]. The robust fiber network within the NF structure also helps maintain filter integrity under mechanical strain.

Figure 5a shows SEM images of the electrospun NF filter and corresponding EDS elemental mappings of Ti and Cu, confirming the successful production of NFs with highly dispersed $\text{Cu}_x\text{O-TiO}_2$. As shown in Fig. 5b and c, the $\text{Cu}_x\text{O-TiO}_2$ -infused NF filter exhibits Phi X 174 inactivation rate constants of 0.599 h^{-1} under dark conditions and 4.18 h^{-1} under visible light conditions. The sevenfold increase in virucidal performance under visible light indicates that the $\text{Cu}_x\text{O-TiO}_2$ -infused NF filter is significantly enhanced by light, consistent with findings for silicone and PP products. Given the existing mass production capabilities for electrospun NF face masks, which use hundreds of nozzles and a roll-to-roll process, the virucidal $\text{Cu}_x\text{O-TiO}_2$ formulation can be easily implemented in large-scale manufacturing. This integration can also extend to various air filtration technologies, from face masks to air purifiers, improving indoor air quality.

4 Conclusion

The integration of $\text{Cu}_x\text{O-TiO}_2$ nanoparticles into polymer matrices presents a promising strategy for achieving sustained virucidal activity on commonly encountered surfaces, such as silicone, plastics, and air filters. Our study emphasizes the critical role of both the oxidation state and the local atomic structure of Cu species in enhancing

virucidal performance. Under visible light irradiation, IFCT continuously generates active $\text{Cu}_x\text{O} (x > 1)$ species, which significantly improves virucidal efficacy. When incorporated into polymer matrices like silicone, polypropylene (PP), and nanofiber (NF) filters, $\text{Cu}_x\text{O-TiO}_2$ exhibits exceptional virucidal activity while maintaining structural integrity and mechanical properties. This stability is attributed to surface segregation and controlled particle aggregation, ensuring the long-term effectiveness of the material. This study highlights the potential for large-scale production and application of $\text{Cu}_x\text{O-TiO}_2$ composites in polymer-based products and air filtration systems. Such materials can offer a durable and highly effective solution for mitigating the transmission of infectious viruses.

However, despite the promising results, certain challenges remain. One significant limitation is the charge separation in TiO_2 , which may hinder efficient IFCT and reduce the overall photocatalytic antiviral efficiency. To address this limitation, we propose two key strategies for future investigation:

1. Incorporating plasmonic nanoparticles into the $\text{Cu}_x\text{O-TiO}_2$ composite to enhance visible-light responsiveness and improve charge transfer via plasmonic effects.
2. Doping TiO_2 with heteroatoms (e.g., nitrogen or carbon) to narrow its bandgap and increase sensitivity to longer wavelengths, thus improving its overall photocatalytic performance.

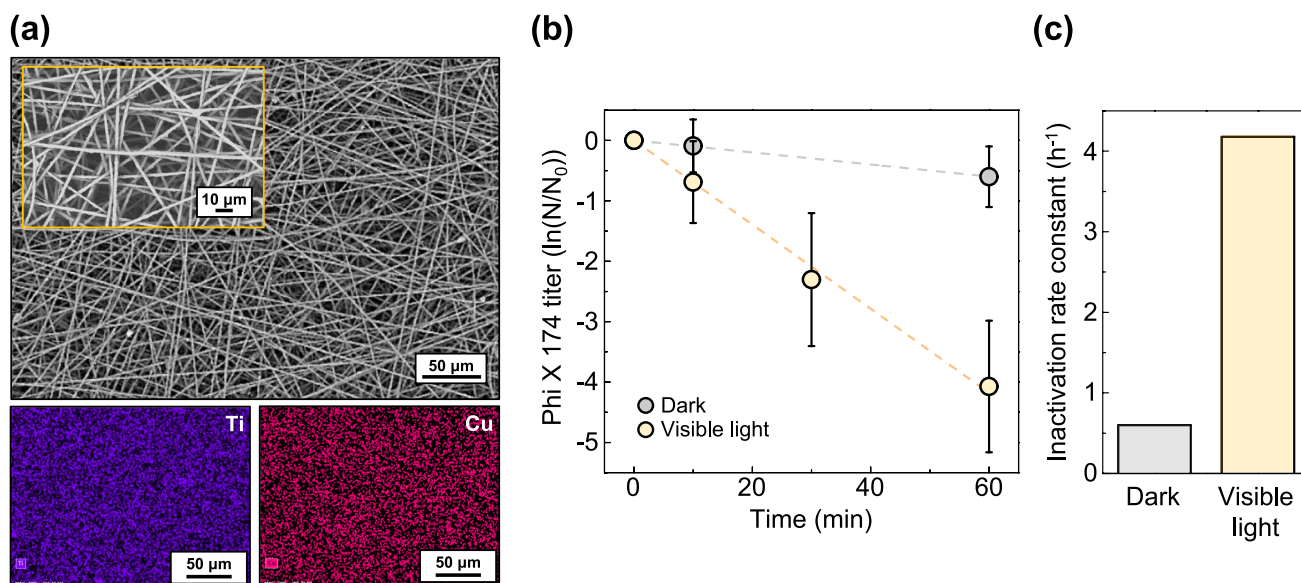


Fig. 5 $\text{Cu}_x\text{O-TiO}_2$ -embedded PAN NF filter. **a** SEM image and the corresponding EDS elemental mapping results for Ti and Cu of $\text{Cu}_x\text{O-TiO}_2$ -embedded NF filter. The inset figure shows an SEM image with high magnification. **b** Inactivation kinetics of Phi X 174

on the NF by $\text{Cu}_x\text{O-TiO}_2$ under dark and visible light conditions. **c** Inactivation rate constants calculated using the pseudo-first-order equation

These strategies aim to mitigate charge separation issues and optimize the photocatalytic activity of $\text{Cu}_x\text{O}-\text{TiO}_2$ composites, broadening their applicability for real-world scenarios. By implementing these approaches, we can further enhance the efficiency of $\text{Cu}_x\text{O}-\text{TiO}_2$ photocatalysts, facilitating their practical deployment in consumer products and contributing to the reduction of virus transmission.

Supplementary Information The online version contains supplementary material available at <https://doi.org/10.1007/s42114-025-01383-1>.

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Author contribution Y. L., K. L., and J. S. contributed equally to this work. Y. L., K. L., and J. S. designed the experiments, performed the MD simulations, and wrote the original manuscript under the supervision of T. Y. K., I. N., and S. P., S. C., S. K., G. W. K., A. S., and J. W. H. conducted the data analyses and reviewed the original manuscript. T. Y. K., I. N., and S. P. conceived the concept and supervised the entire research. All authors discussed the results and participated in the preparation of the manuscript.

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Data availability No datasets were generated or analysed during the current study.

Declarations

Conflict of interest The authors declare no competing interests.

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