



# Article Technology for Predicting Particulate Matter Emissions at Construction Sites in South Korea

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**Abstract:** In recent years, particulate matter (PM) has emerged as a major social issue in various industries, particularly in East Asia. PM not only causes various environmental, social, and economic problems but also has a large impact on public health. Thus, there is an urgent requirement for reducing PM emissions. In South Korea, the PM generated at construction sites in urban areas directly or indirectly causes various environmental problems in surrounding areas. Construction sites are considered a major source of PM that must be managed at the national level. Therefore, this study aims to develop a technology for predicting PM emissions at construction sites. First, the major sources of PM at construction sites are determined. Then, PM emission factors are calculated for each source. Furthermore, an algorithm is developed for calculating PM emissions on the basis of an emission factor database, and a system is built for predicting PM emissions at construction sites. The reliability of the proposed technology is evaluated through a case study. The technology is expected to be used for predicting PM emissions at construction sites before the start of construction.

Keywords: construction site; particulate matter emissions; emission factor; prediction technology

# 1. Introduction

The World Health Organization has recently classified particulate matter (PM) as a class 1 carcinogen because research has shown that it may cause lung, cardiovascular, and respiratory diseases. Thus, considerable effort is being made to reduce PM emissions in various industries worldwide [1–9]. In East Asian countries, particularly South Korea and China, the emission of large amounts of PM due to radical industrialization is emerging as a major social problem [10–15]. According to the statistical data of the Ministry of Environment (ME) of South Korea, fugitive emissions account for approximately 50% of PM10 and smaller PM emissions in South Korea. Furthermore, the fugitive emissions caused by construction work are the largest at 33% [16,17].

PM is generated during construction mainly by the movement of construction equipment and construction activities. Accordingly, there is an urgent requirement for research on various PM emission sources associated with construction equipment [18]. Currently, there is no standard for regulating PM emissions at construction sites in South Korea and no method for calculating PM emissions to set such a standard [19]. The National Institute of Environmental Research (NIER) of South Korea uses the method provided by the US Environmental Protection Agency (EPA) to calculate the amount of PM10 in fugitive dust at construction sites using an equation [20]. However, the equation calculates PM10 using only the construction period and the size of a construction area, and it cannot reflect the various construction conditions that generate PM.

In South Korea, PM at construction sites is managed on the basis of the emission concentration through "PM Emergency Reduction Measures" [21]. However, this is a



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**Copyright:** © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). passive method that is applied after a high concentration of PM has already been generated. Therefore, a method to preventively manage PM emissions by controlling the quantity of emissions is needed for accurate PM management. As the South Korean government has recognized the need for quantitative management of dust emission, the "Business Site Total Air Pollution Management System" was implemented nationwide in South Korea in 2020. This is a preemptive system for managing air pollutants by presenting quantitative emission standards in advance. It has realized an active reduction in air pollution by setting the total amount of allowed emissions and then assigning an amount to each business site to maintain pollutants within the allotted range [22]. However, this system only regulates the business site emissions and does not include construction sites as management targets. The South Korean government continuously discusses the importance of managing construction site emissions; however, there is no clear standard to evaluate PM emissions generated from construction sites. Therefore, it is necessary to develop a systematic method for calculating PM emissions at construction sites quantitively by developing emission factors and calculating methods to expand the national air pollution management system to construction sites in the future [23].

Therefore, this study develops a technology to predict PM emissions at construction sites by calculating the emission factors for PM10 and PM2.5 for major PM emission sources. PM emissions are calculated on the basis of an emission factor database (DB). Furthermore, a system is developed for predicting PM emissions. The reliability of the prediction technology is examined through a case study.

#### 2. Materials and Methods

The PM emission factors at construction sites were calculated and used to construct a DB. Then, this DB was utilized to develop a method for calculating PM emissions. Finally, an algorithm was developed to predict PM emissions at actual construction sites. The PM emission factors were calculated by identifying the major sources of PM emissions and construction activities. The emission factor DB consisted of direct and fugitive emission factors for each construction activity and emission source. In addition, emission scenarios and calculation methods were proposed for each emission source. Finally, a system for predicting PM emissions at construction sites was developed on the basis of the emission factor DB and calculation method. Figure 1 shows the research method of this study.



Figure 1. Research framework and methods.

#### 2.1. Major PM Emission Sources at Construction Sites

Earthworks are considered the major source of PM emissions at construction sites [24]. In addition, according to US EPA AP-42 and the ME of South Korea, the movement of construction equipment used for civil works and construction activities is a major source of PM emissions at construction sites [20,25]. Figure 2 shows the major PM emission sources selected in this study. These sources were selected on the basis of the construction-related air pollutant emission sources defined by the US EPA and ME of South Korea [17,20,25–27].

Among the large category of air pollutant emission sources defined in South Korea, the categories of on-road and nonroad mobile pollution sources were selected. The major dust generating sources defined in AP-42 (Heavy Construction Operations) of US EPA match with the nine types of construction equipment and four types of material transport equipment in the small category of South Korean air pollutant emission sources. As a result, 13 major PM emission sources were selected in this study.



Figure 2. Major particulate matter (PM) generating sources in construction sites.

#### 2.2. PM Emission Factor DB for Construction Sites

Two types of PM emissions due to construction equipment were considered. The first type was direct emission, in which PM is released into the air through fuel combustion in construction equipment. The second type was fugitive emission, in which PM is released by the construction activities of construction equipment. Different methods were used to calculate the emission factors for each type of emission.

For direct emission, the air pollutant emission factor data presented by the NIER of South Korea were applied mutatis mutandis [26]. The emission factors for dump trucks and trailers were directly specified in the freight car category of on-road mobile pollution sources. The emission factors for the nine types of construction equipment were defined according to the rated output of each equipment type [20]. This study directly calculated the emission factors using the average rated output data for construction equipment manufactured in South Korea in accordance with the National Air Pollutant Emission Calculation Method Manual of South Korea. Table 1 shows the direct emission factors for PM10 and PM2.5 for different types of construction equipment.

For fugitive emission, the emission factors were calculated according to US EPA AP-42 [27–29]. However, forklifts, concrete pumps, and air compressors were excluded because the definition of fugitive emission activities was unclear. Table 2 shows the equations for calculating the emission factors for the construction activities of construction equipment. The information required for calculating the emission factors, such as the silt content, moisture content, and mean wind speed, was obtained from South Korean literature (GRI, 2019) [25].

Equipment	Rated Power (kW)	<b>Emission Facto</b>	or (kg/kWh) [27]
Equipment	[20]	PM10	PM2.5
Bulldozer	114	0.00022000	0.00020240
Loader	100	0.00022000	0.00020240
Forklift	56	0.00028000	0.00025760
Excavator	85	0.00019000	0.00017480
Crane	175	0.00012000	0.00011040
Roller	70	0.00034000	0.00031280
Air compressor	201	0.00010000	0.00009200
Concrete pump	199	0.00002000	0.00001840
Boring machine	106	0.00012000	0.00011040
Dump truck, trailer	Average vehicle speed V = 20 km/h	$4.30 imes10^{-4}$ (kg/km)	$3.96  imes 10^{-4}  (kg/km)$

 Table 1. Direct emission factors for construction equipment according to rated output.

Table 2. Formulae for calculating fugitive emission factors for construction equipment.

Fauinmont	Construction Work	<b>Emission Factor Calculation</b> [28,29]			
Equipment	[27]	PM10	PM2.5		
Bulldozer	Bulldozing	$0.75[0.45(s)^{1.5}/(M)^{1.4}]$ (kg/h)	$0.105[2.6(s)^{1.2}/(M)^{1.3}]$ (kg/h)		
Loader	Loading material	$\begin{array}{c} 0.35(0.0016) \times \\ [(U/2.2)^{1.3}/(M/2)^{1.4}]  (kg/Mg) \end{array}$	$\begin{array}{c} 0.053(0.0016)\times\\ [(U/2.2)^{1.3}/(M/2)^{1.4}](kg/Mg)\end{array}$		
Forklift	Vehicular traffic	No fugitive	e emission factor		
	Power shovel	0.018(00005/0.001)	0.018(0.0001/0.001)		
Excavator	Loading material	$0.35(0.0016) \times [(U/2.2)^{1.3}/(M/2)^{1.4}] (kg/Mg)$	$0.053(0.0016) \times$ [(U/2.2) <sup>1.3</sup> /(M/2) <sup>1.4</sup> ] (kg/Mg)		
Crane	Vehicular traffic	$\frac{1.5(s/12)^{0.9}(W/3)^{0.45}\times0.2819}{(kg/VKT)}$	$0.15(s/12)^{0.9}(W/3)^{0.45}  imes 0.2819 \ (kg/VKT)$		
Concrete pump	Pumping	No fugitive emission factor			
Roller	Compacting	$0.75[0.45(s)^{1.5}/(M)^{1.4}]$ (kg/h)	$0.105[2.6(s)^{1.2}/(M)^{1.3}]$ (kg/h)		
Air compressor	Painting	No fugitive	e emission factor		
Boring machine	Drilling	0.59  imes (0.16/1.3) (kg/hole)	0.59  imes (0.16/1.3)  imes 0.2 (kg/hole)		
	Dumping	0.001  imes (0.001/0.002) (kg/ton)	$0.001 \times (0.001/0.002) \times 0.2$ (kg/ton)		
Dump truck	Vehicular traffic (25 tons)	$\frac{1.5({\rm s}/12)^{0.9}({\rm W}/3)^{0.45}\times0.2819}{({\rm kg}/{\rm VKT})}$	$0.15(s/12)^{0.9}(W/3)^{0.45}  imes 0.2819 \ (kg/VKT)$		
	Vehicular traffic (8 tons)	$\frac{1.5(s/12)^{0.9}(W/3)^{0.45}\times0.2819}{(kg/VKT)}$	$0.15(s/12)^{0.9}(W/3)^{0.45}  imes 0.2819 \ (kg/VKT)$		
Trailer	Vehicular traffic (20 ton trailer)	$\frac{1.5(s/12)^{0.9}(W/3)^{0.45}\times0.2819}{(kg/VKT)}$	$0.15(s/12)^{0.9}(W/3)^{0.45}  imes 0.2819 \ (kg/VKT)$		
Concrete mixer	Vehicular traffic (15 tons)	$\frac{1.5(s/12)^{0.9}(W/3)^{0.45}\times0.2819}{(kg/VKT)}$	$0.15(s/12)^{0.9}(W/3)^{0.45}  imes 0.2819 \ (kg/VKT)$		

s: silt content (%); M: moisture content (%); U: mean wind speed (m/s); W: vehicle weight (ton). s = 9; M = 12; U = 3.65; W = various [25].

However, according to the Korean national air pollutant emission factors (NIER, 2015) which are used for calculating the annual emission in Korea, fugitive emissions are calculated using Equation (1) and the emission factors in Table 3 [26].

$$E = \sum A \times P \times EF \tag{1}$$

where *E* denotes the total fugitive emissions (kg/year), *A* denotes the annual construction area ( $m^2$ ), *P* denotes the annual earthwork construction period (month/year), and *EF* denotes emission factor (kg/m<sup>2</sup>/month).

Construc	Construction Type		PM2.5
Residential	House	0.0072	0.00072
Residential	Apartment	0.0247	0.00247
Nonres	sidential	0.0426	0.00426
Road co	Road construction		0.00941

**Table 3.** Emission factors  $(kg/m^2/month)$  for Equation (1) [26].

The emission factors were derived from a NIER study (NIER, 2008) to select the most appropriate emission factors for construction sites among the emission factors developed by the US EPA [30]. According to this research study, the fugitive emission factors for each construction equipment were calculated using AP-42 as in this study. However, the types of construction equipment considered in the research were limited compared to this study, which implies that the fugitive emission factor database of this study is more appropriate for calculating the fugitive emissions of construction sites compared to Equation (1). The comparison of construction equipment considered in both studies is shown in Table 4.

Table 4. Construction equipment considered for fugitive emission factor development.

Studies	Construction Equipment
NIER, 2008 [30]	Bulldozer, excavator, roller, dump truck
This study	Bulldozer, loader, excavator, crane, concrete pump, roller, compressor, boring machine, forklift, concrete mixer truck, dump truck, trailer

#### 2.3. Calculation Method for PM Emissions at Construction Sites

The PM emissions at construction sites in South Korea were calculated using Equation (2) of US EPA AP-42. This equation requires the activity rate, emission factor, and overall emission reduction efficiency, which quantify the degree and scope of construction activities. These variables should be presented as applicable figures in South Korea. The activity rate applicable to South Korea was obtained by deriving the construction activity scenarios for each type of construction equipment using the Standard of Construction Estimate [31]. In particular, the activity rates for bulldozers and rollers were derived by selecting the most typical usage of each equipment type, and other scenarios were derived by following the use of each equipment type described in the standard. Table 5 shows the construction activity scenarios for the construction equipment. In addition, the emission factor applicable to South Korea was obtained using the emission factor DB described in Section 2.2.

$$E = A \times EF \times \left(\frac{1 - ER}{100}\right) \tag{2}$$

*E*, *A*, *EF*, and *ER* denote the emissions, activity rate, emission factor, and overall emission reduction efficiency, respectively. However, *ER* in this study was considered 0, as there is no standard for *ER*.

# Table 5. Scenarios for calculating the amount of construction activity.

Construction Equipment		Scenario				
Bulldozer	<ul> <li>—Amount of construction act</li> <li>—Operation area = building a</li> <li>—Operation depth = 25 cm (2)</li> </ul>	<ul> <li>Amount of construction activity: amount of earthwork</li> <li>Operation area = building area + excess area for excavation ((0.3 × structure depth) × perimeter of building area)</li> <li>Operation depth = 25 cm (20 cm to 30 cm on average)</li> </ul>				
Loader	—Amount of construction act —Loading excavated soil onto	ivity: amount of earthwork o the dump truck				
Forklift	—Scenario development requ	ired				
Excavator	—Amount of construction act —Amount of excavation exclu	ivity: amount of earthwork Iding the amount of excavation by bulldozer				
Crane	—Scenario development requ	ired				
Concrete pump	<ul> <li>—Amount of construction activity: amount of ready-mixed concrete work</li> <li>—Pouring ready-mixed concrete</li> <li>—No fugitive emission activity</li> </ul>					
Roller	<ul> <li>—Amount of construction activity: amount of earthwork</li> <li>—Soil stabilization of the area</li> <li>—Thickness of the spread soil = 30 cm</li> </ul>					
Air compressor	—Scenario development required					
Boring machine	—Amount of construction act	ivity: pile hole (depth of 1 hole = 20 m)				
Dump truck (8 tons)	<ul> <li>—Amount of construction activity: amount of cement and other major materials (excluding ready-mixed concrete and rebar)</li> <li>—Exiting through the site main entrance after transporting materials from the site main entrance to the site center</li> </ul>					
	Unloading external soil	<ul> <li>—Amount of construction activity: amount of earthwork</li> <li>—When the fill amount is greater than the cut amount, loading soil from the outside (dumping)</li> </ul>				
Dump truck	Transporting external soil	<ul> <li>—Amount of construction activity: amount of earthwork</li> <li>—Exiting through the site main entrance after transporting external soil from the site main entrance to the site center</li> </ul>				
(25 tons)	Transporting waste soil	<ul> <li>—Amount of construction activity: amount of earthwork</li> <li>—When the fill amount is less than the cut amount, moving from the site main entrance to the site center to transport the waste soil from the site center to the main entrance</li> </ul>				
	(Exclusions)	—Movement between the main entrance and the dumpsite of waste soil is not considered in this study as an activity outside the site —Loading or unloading of soil at the dumpsite of waste soil is not considered in this study as an activity outside the site				
Trailer	—Amount of construction act —Exiting through the site ma	ivity: rebar work in entrance after transporting materials from the site main entrance to the site center				
Concrete mixer	—Amount of construction act —Exiting through the site ma	ivity: amount of ready-mixed concrete work in entrance after transporting materials from the site main entrance to the site center				

# 3. Results

# 3.1. PM Emission Factors for Major Construction Equipment

Table 6 shows the emission factors obtained for major types of construction equipment. The construction equipment is divided into two categories, i.e., working and moving, according to the work type (construction activities). The direct and fugitive emission factors are obtained for PM10 and PM2.5 for each type of construction equipment. Hours, tons, and kilometers (or vehicle kilometers traveled (VKT)) are used as the functional units for the work time, amount of work, and distance traveled, respectively. According to Table 6, the direct emission factors for heavy construction equipment, such as bulldozers, loaders, and rollers, were higher than those for transportation equipment such as dump trucks.

Construction	Work Type	Emission Factor (kg/unit)					
Equipment	(Construction	Direct	<b>Emission Factor</b>		Fugiti	ve Emission Fact	or
(Loading Weight)	Activities)	Activities) PM10 PM2.5 U		Unit	PM10	PM2.5	Unit
Bulldozer	Working (bulldozing)	$1.20 \times 10^{-2}$	$1.11 \times 10^{-2}$	h	$5.96 \times 10^{-2}$	$3.20 \times 10^{-2}$	tons
Loader	Working (loading material)	$1.06 \times 10^{-2}$	$9.72 \times 10^{-3}$	h	$8.80 \times 10^{-5}$	$1.33  imes 10^{-5}$	tons
Excavator	Working (power shovel)	$7.75 \times 10^{-3}$	$6.92 \times 10^{-3}$	h	$9.00 \times 10^{-3}$	$1.80  imes 10^{-3}$	tons
	Working (loading material)	1	0.02 / 10		$8.80  imes 10^{-5}$	$1.33  imes 10^{-5}$	tons
Crane	Moving	$1.01  imes 10^{-2}$	$9.27  imes 10^{-3}$	h	$4.11  imes 10^{-1}$	$4.11  imes 10^{-2}$	VKT
Concrete pump	Working (pumping)	$1.91  imes 10^{-3}$	$1.76 \times 10^{-3}$	h	N/A	N/A	-
Roller	Working (compacting)	$1.14  imes 10^{-2}$	$1.05  imes 10^{-2}$	h	$5.96 \times 10^{-2}$	$3.20 \times 10^{-2}$	tons
Air compressor	Working (painting)	$9.65 \times 10^{-3}$	$8.88 \times 10^{-3}$	h	N/A	N/A	-
Boring machine	Working (drilling)	$6.11 \times 10^{-3}$	$5.62 \times 10^{-3}$	h	$7.26 \times 10^{-2}$	$1.45  imes 10^{-2}$	hole
Forklift	Moving	$7.53  imes 10^{-3}$	$6.92  imes 10^{-3}$	h	$4.11  imes 10^{-1}$	$4.11  imes 10^{-2}$	VKT
Dump truck	Working (dumping)	-	-	km	$5.00  imes 10^{-4}$	$1.00  imes 10^{-4}$	tons
(8 10115)	Moving	$4.30  imes 10^{-4}$	$3.96  imes 10^{-4}$		$5.07 \times 10^{-1}$	$5.07  imes 10^{-2}$	VKT
Dump truck	Working (dumping)	-	-	km	$5.00  imes 10^{-4}$	$1.00  imes 10^{-4}$	tons
(25 tons)	Moving	$4.30  imes 10^{-4}$	$3.96 imes10^{-4}$		$6.73  imes 10^{-1}$	$6.73  imes 10^{-2}$	VKT
Concrete mixer (15 tons)	Moving	$4.30  imes 10^{-4}$	$3.96  imes 10^{-4}$	km	$5.86  imes 10^{-1}$	$5.86 \times 10^{-2}$	VKT
Trailer (20 tons)	Moving	$4.30  imes 10^{-4}$	$3.96  imes 10^{-4}$	km	$6.73  imes 10^{-1}$	$6.73 \times 10^{-2}$	VKT

Table 6. Emission factor DB for construction site.

Furthermore, the fugitive emission factors for cranes, forklifts, bulldozers, and loaders were higher than those for other types of construction equipment. The above construction equipment is mainly used for cutting, excavating, and filling soil in earthworks, a large amount of fugitive dust is generated from the soil during these operations. In the case of transport equipment, the fugitive emission factors were higher than the direct emission

factors. The direct emissions of PM due to the unloading of dump trucks were considered to be negligible and excluded from this study.

#### 3.2. System for Predicting PM Emissions at Construction Sites

Figure 3 shows the components and algorithm of the system for predicting PM emissions at construction sites. The total PM emissions at construction sites were the sum of the direct and fugitive emissions caused by construction equipment, which were calculated as described in Section 3.1. An Excel-based system was developed for predicting PM emissions at construction sites. Figure 4 shows the information input screen of the system, where a user enters a design statement and general information about a construction project, and a sheet for displaying the evaluation result. The information input sheet was divided into two parts for entering the general information and design statement. The general information project, construction period, site area, gross floor area, underground depth, and ground height. The design statement part was configured to input the amount of earthwork and construction material, which determined the amount of activity of construction equipment, on the basis of design documents and detailed statements.



Figure 3. Algorithm of system for predicting PM emissions at construction sites (EF: emission factor).



## **Construction site Fine dust Emissions Assessment**

1. Project general information						
project	null					
building type	Non residential					
Land area	2564.00	m2				
Building area	1426.90	m2				
Floor area	17,226.47	m2				
Underground depth	19.40	m				
Height	41.90	m				
Total construction period	0.96	yr				

construction aquinment	Fugitive emissions (kg)		Direct emi	issions (kg)	Total emi	Total emissions (kg)	
construction equipment	PM2.5	PM10	PM2.5	PM10	PM2.5	PM10	
bulldozer	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
loader	0.0139	0.0916	0.1102	0.1198	0.1241	0.2114	
fork lift	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
excavator	1.8868	9.4560	0.0599	0.0651	1.9466	9.5211	
crane	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	
concrete pump	-		0.1994	0.2168	0.1994	0.2168	
roller	-	-	0.1262	0.1372	0.1262	0.1372	
air compressor	-		0.0000	0.0000	0.0000	0.0000	
boring machine	0.7262	3.6308	0.0899	0.0977	0.8160	3.7285	
dump truck(8ton)	1.8830	18.8298	0.0147	0.0160	1.8977	18.8457	
dump truck(25ton)	3.3552	28.1668	0.0134	0.0145	3.3686	28.1814	
trailer(20ton)	0.2297	2.2966	0.0014	0.0015	0.2310	2.2981	
concrete mixer(15ton)	6.4014	64.0140	0.0433	0.0470	6.4447	64.0610	
Total	14 4960	126 4855	0.6584	0 7155	15 1544	127 201	





3. Prediction result of fine dust emission at construction site

Emission type	Total emi	ssions (kg)	Annaual average total emissions (kg/yr)		
	PM2.5	PM10	PM2.5	PM10	
Fugitive emissions	14.4960	126.4855	15.1173	131.9064	
Direct emissions	0.6584	0.7155	0.6866	0.7462	
Total	15.1544	127.2011	15.8039	132.6526	

(c)

Figure 4. System for predicting PM emissions at construction sites. (a) Main screen, (b) Information input sheet, (c) Assessment result sheet.

# 4. Case Study

## 4.1. Overview of Case Study

The applicability of the developed system was examined by predicting PM emissions using actual construction site information, as shown in Table 7. This information was obtained from the design outline, elevation drawing, floor plan, and design details of the building. The duration of earthworks and general works and the number of concrete piles were not available; these were assumed based on the scale of construction. The amount of work was calculated according to the PM emission scenario at the construction site in the prediction system. Then, the final PM emissions were predicted using the calculated amount of work and established emission factor DB.

	Project Name	Case Study	Case Study for PM Emission Prediction at Construction Site			Nonresidential
	Civil construction period	200 days	General construction period	150 days	Total construction period	350 days
General	Land area	2564 m <sup>2</sup>	Building area	1426.90 m <sup>2</sup>	Gross floor area	17,226.47 m <sup>2</sup>
mormation	Underground depth	19.40 m	Above-ground height	41.90 m	Building area perimeter	186.70 m
	Road width on site	8.00 m	Average moving distance	39.26 m	Construction type	Building construction
	Fill amount	6845.00 m <sup>3</sup>	Cut amount	1176.00 m <sup>3</sup>	Distance to waste soil dumpsite	0.50 km
Statement information	Amount of ready-mixed concrete work	20,879.60 tons	Amount of rebar work	868.67 tons	Pile hole	50 holes
	Amount of cement work	1755.61 tons	Other major materials	22,024.70 tons	Road distance on site	2000 m

Table 7. Information of the construction site to be evaluated (PM: particulate matter).

#### 4.2. Results of Case Study

Table 8 shows the evaluation results of PM emissions by construction equipment. The PM10 emissions by the concrete mixer truck were the largest (50.36% of the total PM10 emissions), followed by the 25-ton dump truck, 8-ton dump truck, and excavator. The PM10 emissions from these types of equipment accounted for approximately 95% of the total emissions at the construction site. The PM2.5 emissions showed a similar trend, with a few differences. The concrete mixer truck generated the largest amount of PM2.5 emissions. Nevertheless, they accounted for only 42.53% of the total emissions. Furthermore, the PM2.5 emissions decreased in the order of the 25-ton dump truck, excavator, and 8-ton dump truck. Table 9 shows the predicted total emissions and Figure 5 shows the predicted PM2.5 and PM10 emissions for construction equipment. The concrete mixer truck and dump trucks (25 tons and 8 tons) emitted high amounts of PM. Thus, a plan for reducing PM emissions should focus on these types of equipment.

Construction	Construction Fugitive Emissions (kg)		Direct Emi	issions (kg)	Total Emis	Total Emissions (kg)	
Equipment	PM2.5	PM10	PM2.5	PM10	PM2.5	PM10	
Bulldozer	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	
Loader	$1.39  imes 10^{-2}$	$9.16  imes 10^{-2}$	$1.10  imes 10^{-1}$	$1.20  imes 10^{-1}$	$1.24  imes 10^{-1}$	$2.11  imes 10^{-1}$	
Forklift	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	
Excavator	$1.89  imes 10^0$	$9.46  imes 10^0$	$5.99  imes 10^{-2}$	$6.51  imes 10^{-2}$	$1.95  imes 10^0$	$9.52  imes 10^0$	
Crane	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	
Concrete pump	-	-	$1.99  imes 10^{-1}$	$2.17  imes 10^{-1}$	$1.99  imes 10^{-1}$	$2.17  imes 10^{-1}$	
Roller	-	-	$1.26  imes 10^{-1}$	$1.37  imes 10^{-1}$	$1.26  imes 10^{-1}$	$1.37  imes 10^{-1}$	
Air compressor	-	-	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	$0.00  imes 10^0$	
Boring machine	$7.26  imes 10^{-1}$	$3.63  imes 10^0$	$8.99  imes 10^{-2}$	$9.77 \times 10^{-2}$	$8.16 imes10^{-1}$	$3.73  imes 10^0$	
Dump truck (8 ton)	$1.88 imes10^{0}$	$1.88  imes 10^1$	$1.47 \times 10^{-2}$	$1.60 \times 10^{-2}$	$1.90  imes 10^0$	$1.88  imes 10^1$	
Dump truck (25 tons)	$3.36  imes 10^0$	$2.82  imes 10^1$	$1.34 \times 10^{-2}$	$1.45  imes 10^{-2}$	$3.37  imes 10^0$	$2.82  imes 10^1$	
Trailer (20 tons)	$2.30  imes 10^{-1}$	$2.30  imes 10^0$	$1.35  imes 10^{-3}$	$1.47  imes 10^{-3}$	$2.31  imes 10^{-1}$	$2.30  imes 10^0$	
Concrete mixer (15 tons)	$6.40  imes 10^0$	$6.40  imes 10^1$	$4.33 \times 10^{-2}$	$4.70 \times 10^{-2}$	$6.44 imes10^{0}$	$6.41  imes 10^1$	
Total	$1.45  imes 10^1$	$1.26 \times 10^{2}$	$6.58 \times 10^{-1}$	$7.16 \times 10^{-1}$	$1.52 \times 10^{1}$	$1.27 \times 10^{2}$	

Table 8. PM emissions by construction equipment.

Table 9. Results obtained using system for predicting PM emissions at construction sites.

Emission Tuna	Total Emis	ssions (kg)	Annual Average Tota	Annual Average Total Emissions (kg/year)		
Emission Type –	PM2.5	PM10	PM2.5	PM10		
Fugitive emissions	$1.45  imes 10^1$	$1.26  imes 10^2$	$1.51  imes 10^1$	$1.32  imes 10^2$		
Direct emissions	$6.58 imes10^{-1}$	$7.16 imes10^{-1}$	$6.87 imes10^{-1}$	$7.46 imes10^{-1}$		
Total	$1.52  imes 10^1$	$1.27  imes 10^2$	$1.58 imes10^1$	$1.33  imes 10^2$		



**Figure 5.** Prediction results for PM2.5 and PM10 emissions by construction equipment. (**a**) PM2.5 emissions, (**b**) PM10 emissions.

Moreover, while the direct emission factors applied in this study are reasonable since they are based on the national air pollutant emissions statistics data which are widely used in Korea, the accuracy of the fugitive emission factors needs to be verified. However, there is no proper comparison target for verification, and it is necessary to study the detailed method of fugitive emission factor development in further studies. Thus, in this study, the comparison between the fugitive emissions result of the case study and fugitive emissions calculated by Equation (1) was studied to provide basic points of fugitive emission factor development.

According to the general information of the construction site used for the case study, the annual construction area is 2564 m<sup>2</sup> and the annual earthwork period is 6.67 months. Since the building is a nonresidential building, the emission factors for Equation (1) are 0.0426 for PM10 and 0.00426 for PM2.5. Therefore, the total fugitive emissions calculated by Equation (1) are  $7.28 \times 10^2$  kg/year for PM10 and  $7.28 \times 10^1$  kg/year for PM2.5. Compared to the annual fugitive dust emissions derived in Table 7, the results of Equation (1) are approximately 5 times bigger in both PM10 and PM2.5. This gap is basically caused by the difference in the variables used in fugitive emission factor equations; in particular, the silt content and the moisture content highly affect fugitive emissions. Previously, it was found that the PM emissions increase as the silt content increases and that the PM emissions decrease as the moisture content increases [17]. According to the NIER research (NIER, 2008) for Equation (1) development, the moisture content used for fugitive emission factor calculation was 0.7% and silt content was 14.1%. However, the moisture content used in this study was 12% and the silt content was 9%, as shown in Table 2. Since the moisture content in this study is higher and the silt content is lower compared to the NIER research (NIER, 2008) the fugitive PM emissions calculated in this study were low. Thus, the moisture and silt content should be supplemented in further studies to improve the accuracy of PM emissions evaluation.

#### 5. Discussion

This study has developed an original technology for quantitatively predicting PM emissions at construction sites. The proposed technology overcomes the limitations of the existing concentration-based PM assessment and management method. Furthermore, this study is expected to provide a guideline for investigating PM emissions at construction sites nationwide.

However, the variables applied for generating fugitive PM emission factors in this study only rely on the single study from GRI and still need to be studied to retain accuracy. Variables such as silt content and moisture content highly influence the value of fugitive PM emission factors [17]. However, methods of how the variables were selected were not considered in this study. According to the result of the case study, fugitive emissions compose the largest share of total emissions; thus, updating the fugitive emission factors by applying reasonable variables should be performed in further studies. Moreover, construction equipment considered in this study is limited to only 13 types. US EPA provides more equipment emission factors through AP-42, such as those for graders and batch plants [29]. Considering the diversity of construction events in large-scale construction sites, additional emission factors for equipment and construction work should be continuously developed in future studies.

The proposed technology is based on a limited amount of existing literature and data. Thus, further research is required to establish a more precise emission factor DB and calculate input scenarios for construction equipment. In addition, the data that are assumed in the calculation of emission factors, such as the topsoil silt content and soil moisture content, should be supplemented with geographic information.

#### 6. Conclusions

This study aimed to develop a technology for predicting particulate matter (PM) emissions at construction sites. The primary findings of this study are as follows:

- 1. Thirteen types of construction equipment were selected as the main PM emission sources at construction sites. Then, an emission factor DB was established, which consisted of direct and fugitive emission factors for PM10 and PM2.5 for various types of construction equipment.
- 2. The PM emission activity scenarios for construction equipment were presented and used to develop a method for predicting PM emissions at construction sites.
- 3. A system for predicting PM emissions at construction sites was built using the emission factor DB and activity scenarios.
- 4. A case study was performed using the developed system, and the fugitive and direct emissions of PM2.5 and PM10 were calculated for construction equipment.
- 5. Moisture content and silt content values applied in fugitive factor development equations should be supplemented in further studies to improve the accuracy of PM emissions evaluation.

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