

Nanogap Traps for Passive Bacteria Concentration and Single-Point Confocal Raman Spectroscopy

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Abstract

A microfluidic device enabling the isolation and concentration of bacteria for analysis by confocal Raman spectroscopy is presented. The glass-on-silicon device employs a tapered chamber surrounded by a 500 nm gap that serves to concentrate cells at the chamber apex during sample perfusion. The sub-micrometer gaps retain bacteria by size exclusion while allowing smaller contaminants to pass unimpeded. Concentrating bacteria within the fixed volume enables the use of single-point confocal Raman detection for the rapid acquisition of spectral signatures for bacteria identification. The technology is evaluated for the analysis of *E. cloacae*, *K. pneumoniae* and *C. diphtheriae*, with automated peak extraction yielding distinct spectral fingerprints for each pathogen at a concentration of 10^3 CFU/mL that compare favorably with spectra obtained from significantly higher concentration reference samples evaluated by conventional confocal Raman analysis. The nanogap technology offers a simple, robust, and passive approach to concentrating bacteria from dilute samples into a well-defined optical detection volume, enabling rapid and sensitive confocal Raman detection for label-free identification of focused cells.

Introduction

The identification of bacteria is an essential task in many microbiological workflows. In addition to the need for determining the causative agents involved in bacterial infections, bacteria identification is important for a broader range of application ranging from epidemiologic studies to food safety and beyond. Bacteria identification is also an important step in the process of screening for antibiotic resistance, which presents a significant and growing public health challenge.¹ The classical approach to identifying bacteria involves the use of cell culture followed by phenotypic characterization based on cell morphology, staining, or various biochemical assays.² However, not all organisms can be cultured *in vitro*, and culture-based assays typically require several days to generate actionable results.³ Because of the long time scale for culture-based bacteria identification, treatment selection often relies on clinical observation alone, resulting in the unnecessary use of broad spectrum drugs and leading directly to the increasing prevalence of antibiotic resistant pathogens.⁴ It is widely recognized that new culture-free assays are needed to improve clinical decision-making for bacterial infections.⁵ To overcome these limitations, rapid culture-independent molecular assays have emerged as a powerful alternative for bacterial identification, with the most common approach based on multiplexed PCR targeting the high-conserved 16S rRNA gene that presents species-specific regions.⁶ While genotypic assays can be significantly faster than culture-based characterization, these test remain cumbersome and expensive, and offer limited agility in adapting to new pathogens.

Raman spectroscopy is an optical imaging technique that has been successfully harnessed to evaluate bacteria from clinical specimens. Raman spectra contain information from the inelastic scattering of light due to the vibrational and rotational states of the target molecules.⁷ The technique is a label-free approach that can generate pathogen-specific fingerprints reflecting distinct bacterial phenotypes based on specific molecular attributes.⁸ Raman imaging has been widely demonstrated for strain-level bacteria

50 identification⁹⁻¹¹ and sub-typing,^{12,13} and the use of machine learning techniques for automated feature
51 classification have enabled a wide range of bacterial pathogens to be identified from clinical isolates with
52 exceptional accuracy.¹⁴ Raman spectroscopy has further been explored as a culture-free approach to the
53 evaluation of antibiotic susceptibility by monitoring spectral changes during the exposure of bacteria to
54 selected antimicrobial agents.^{12,15-21} Raman analysis has also shown significant potential for assessing
55 antibiotic susceptibility without the need for drug exposure. For example, Raman spectroscopy can be
56 used to directly identify transcriptomic features of antibiotic resistance,¹² and can differentiate susceptible
57 vs. resistant strains with high confidence after model training using bacteria with different resistance
58 profiles.¹⁴

59
60 These latter techniques make it possible to select an optimal treatment based on optical interrogation of a
61 clinical sample without the need for cell culture or labeling reagents. However, due to the low scattering
62 efficiency associated with Raman spectroscopy, high signal-to-noise ratios are necessary to extract
63 sufficient signal for effective bacteria characterization. As a result, long data acquisition times and high
64 bacteria concentrations are required, constraining the utility of conventional Raman detection for many
65 clinical applications. To address this limitation, confocal Raman spectroscopy can significantly improve
66 noise rejection and enable fingerprinting of small numbers of bacteria with short imaging times.²²
67 However, the femtoliter-scale detection volume associated with confocal optics imposes the need for
68 highly time-consuming sample scanning to acquire target cells, making this approach unsuitable for high
69 throughput diagnostics involving samples with low bacteria counts. A promising approach for overcoming
70 the confocal Raman throughput constraint is to trap bacteria at a known location on a target substrate,
71 allowing efficient spectra acquisition without the need for extensive sample scanning. To this end, a
72 number of techniques for bacteria trapping have been explored. For example, optical tweezing has been
73 widely used to capture individual bacteria for confocal detection,²³⁻²⁹ and a variety of microfluidic-
74 enabled trapping methods based on acoustic,³⁰ electrophoretic,³¹ or dielectrophoretic^{16,32-34} actuation have
75 also been demonstrated for bacteria localization. A limitation for each of these techniques is that an active
76 trapping mechanism is employed, adding cost and complexity, and potentially making these tools difficult
77 to use in a clinical environment.

78
79 Here we describe a simple and fully passive bacteria trapping technique capable of capturing bacteria at a
80 fixed location within a microfluidic chamber for confocal Raman analysis. As depicted in Fig. 1, the
81 devices employ an angled nanogap structure for size-selective bacteria localization, with isolation and
82 concentration of cells at the sharp tip of trap occurring by cell rolling during sample perfusion. A large
83 nanogap perimeter allows sample to be delivered at high perfusion rates, with mobilization of cells by a
84 rolling mechanism along the gap to reach the detection zone at the apex. Following bacteria trapping, the
85 system is rinsed with fresh buffer to purify captured cells and reduce optical interference. In addition, the
86 trap contents are dried without disrupting the bacteria focusing, eliminating background signal resulting
87 from Raman scattering of water. The volume of the trapping zone is well matched to the confocal Raman
88 optics, allowing high quality spectral data to be rapidly collected with minimal sample scanning. Because
89 the microfluidic flow cell operates by passive perfusion of sample, rinse buffer, and air, it provides robust
90 and reliable operation with minimal infrastructure. Here evaluate the performance of the nanogap
91 technology for bacteria trapping and confocal Raman detection. A selection of both Gram positive and
92 Gram negative pathogens are evaluated with an average of 100 cells used in each experiment. The
93 resulting Raman measurements yield distinct spectral fingerprints that are found to match favorably with
94 off-chip reference samples requiring manual scanning for spectrum acquisition.

95 96 **Materials and Methods**

97
98 Nanogap chip fabrication. The nanogap chip design consists of a 1 mm diameter and 20 μm deep circular
99 chamber connected to 200 μm wide inlet and outlet channels patterned in a silicon wafer. The circular

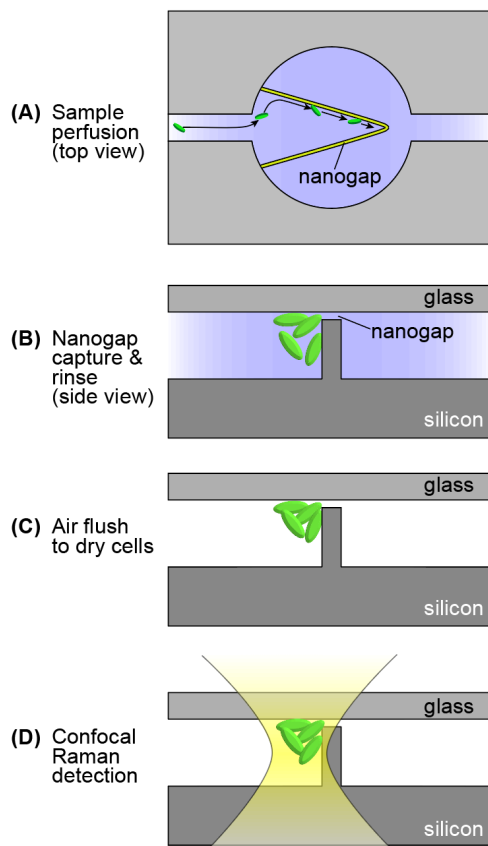


Figure 1: Nanogap-enabled bacteria trapping, concentration, and detection. (a) Sample fluid containing bacteria is perfused into an open chamber separated into two volumes by a 500 nm tall V-shaped gap. Rigid bacteria cells cannot enter the nanogap and accumulate along the gap entrance. (b) Buffer is perfused through the chip, forcing cells to roll along the trap entrance until reaching the tip. (c) The chip is rinsed and dried, and single-point confocal Raman detection is performed to extract spectral signatures from the trapped bacteria.

100 chamber is occluded by a V-shaped barrier selectively etched to a depth of 500 nm to form a nanogap
 101 between the top of the barrier and the upper sealing layer. The barrier possesses a 30° half-angle, and has
 102 a total length of 1645 μm . As depicted in Fig. 2A, the channel and nanogap structures were fabricated in
 103 a heavily-doped 100 mm diameter p-type Si wafer. The nanogap was first patterned by etching the circular
 104 chamber to a depth of 500 nm by reactive ion etching, followed by masking the barrier and etching the
 105 deeper regions of the chamber and the fluidic channels by silicon deep reactive ion etching (DRIE). The
 106 resulting nanogap was designed with a width of 10 μm . The wafer was diced into 2 cm square chips (Fig.
 107 2B), and each chip was individually sealed using a 160 μm thick borosilicate glass coverslip (Borofloat 33,
 108 Schott, Jena, Germany) by anodic bonding. Before bonding, the coverslip was first patterned to form
 109 fluidic access ports using a dry film photoresist (RapidMask High-Tack, Ikonics Imaging, Duluth, MN)
 110 as a masking layer during abrasive glass etching using alumina microparticles by micro powder blasting
 111 (Accuflo MicroBlaster, Comco Inc., Burbank, CA). The patterned silicon and glass substrates were
 112 cleaned by piranha solution and manually aligned before sealing the channels via anodic bonding. Bonding
 113 was performed on a hot plate at 525 $^{\circ}\text{C}$ while applying a 500 V bias through a conductive pin pressed into
 114 the center of the glass/silicon stack with the silicon substrate held at 0 V. After bonding, fluid reservoirs

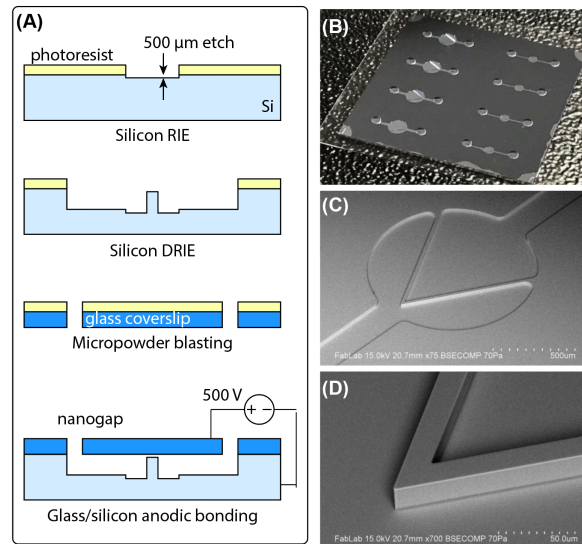


Figure 2: (A) Nanogap chip fabrication process comprising nanogap patterning, microchannel and focusing chamber patterning, port etching, and glass/silicon anodic bonding. (B) Fabricated glass/silicon chip with an array of devices with different trap chamber volumes. (C) SEM image of a single trap. (D) Magnified view of the trap apex where Raman detection is performed.

115 were formed by punching 2 mm diameter access ports in two pieces of fully cured polydimethylsiloxane
 116 (PDMS), and temporarily bonding the PDMS pieces to the glass cover plate with holes aligned to the inlet
 117 and outlet ports. Magnified images of the nanogap chamber and angled trap tip are provided in Fig. 2C
 118 and Fig. 2D, respectively.

119
 120 Numerical modeling. The nanogap design was studied using the computational fluid dynamics (CFD) and
 121 particle tracing modules in COMSOL Multiphysics (COMSOL Inc., Burlington, MA). Simulation were
 122 performed through a two-step process. After first determining the steady-state fluid flow profile for time-
 123 independent laminar flow, the particle tracing module was applied to simulate time-dependent particle
 124 movements via bi-directionally coupled particle tracing within the laminar flow profile. Inlet flow velocity
 125 was set to 20 μm/s as the average linear velocity of a fully-developed flow. A no-slip boundary condition
 126 was applied to all surfaces except the inlet and outlet. The model geometry for the focusing chamber and
 127 nanogap structure was identical to the fabricated devices, but with analysis limited to a 250 μm axial
 128 chamber length to ensure numerical stability. For particle tracing, 2 μm diameter spherical particles were
 129 released at the model inlet. Size selection in the nanogap was approximated by assigning a conditional
 130 boundary at the nanogap entrance to diffusively scatter particles larger than 500 nm while preserving the
 131 kinetic energy of the particle. Wall lift forces were applied to all remaining boundaries and Stokes drag
 132 force was applied to all released particles.

133
 134 Bacteria trapping. Before introducing bacteria solution into a nanogap chip, the device was first primed
 135 by pipetting 10 μL DI water directly into the PDMS outlet port, followed by withdraw of fluid through
 136 the inlet port using a manual syringe connected via Tygon tubing to a pipette tip inserted into the PDMS
 137 reservoir. The reversed flow used during priming served to minimize the potential for particulates to be
 138 introduced into the trap chamber. After verifying that no bubbles were trapped in the internal flow path
 139 by the priming solution, 100 μL of bacteria solution was added to the open inlet reservoir, and the pipette
 140 tip inserted into the outlet port was connected to a syringe pump operating in withdraw mode for sample
 141 perfusion. Experiments were performed using *Enterobacter cloacae*, *Klebsiella pneumoniae* and
 142 *Corynebacterium diphtheriae* as model pathogens. All three bacteria are rod-shaped with minor and major

143 axis dimensions of approximately 0.5 μm and 2 μm , respectively. To prepare bacteria samples,
144 lyophilized powders of *C. cloacae*, *K. pneumoniae*, *C. diphtheriae* (Carolina Biological Supply,
145 Burlington, NC) were separately cultured following the manufacturer's protocol in sterile glass tubes with
146 Nutrient broth and tryptic soy broth (Carolina Biological Supply). Bacteria stock solutions were prepared
147 by replacing the growth medium of the as-cultured bacteria with 1 \times phosphate buffered saline (PBS) via
148 centrifugation to a concentration of 10³ CFU/mL. For each solution, a 100 μL sample volume containing
149 approximately 100 CFU was perfused through the nanogap device at 10 $\mu\text{L}/\text{min}$ using a syringe pump for
150 approximately 10 min until the entire sample was injected through the chip. After bacteria trapping, the
151 device was rinsed with 30 μL 1 \times PBS followed by 100 μL DI water using the same process used for
152 sample perfusion. Thorough DI rinsing was necessary to remove salts and other contaminants which can
153 generate significant Raman background. Finally, ambient air was drawn through the device by applying
154 weak vacuum to the outlet until all residual water is depleted, leaving a cluster of dried bacteria within the
155 trap tip for Raman analysis. The time required to complete the entire sample introduction process including
156 rinsing and air drying was approximately 30 min.

157
158 Reference sample preparation. Reference samples used for scanning confocal Raman imaging without
159 nanogap processing were prepared by pipetting 20 μL of high concentration bacteria solution onto a clean
160 glass slide, and allowing the slide to dry under a biosafety cabinet for 1 h at room temperature before
161 confocal Raman imaging. The reference sample solutions were formed by replacing the growth medium
162 of harvested bacteria with DI water to a final concentration of 10⁷ CFU/mL. Dilutions were performed
163 using DI water instead of PBS buffer to avoid Raman background signal associated with crystallized
164 buffer salts in the dried sample spots.

165
166 Raman detection and peak analysis. Raman spectroscopy was performed using a Horiba LabRAM
167 confocal Raman instrument equipped with a 50 \times NA 0.75 objective and 532 nm excitation laser. The
168 selected lens provided a working distance of 330 μm , sufficient for imaging through the 160 μm thick
169 glass chip lid. Following bacteria trapping, rinsing, and air drying, the nanogap chip was placed in the
170 Raman microscope with the confocal detection volume positioned 3-4 μm behind the apex of the nanogap
171 trap. Raman signal was acquired by averaging over 6 sequential measurements with a 10 s scan time per
172 measurement. Following data collection, background estimation and correction was performed for each
173 spectrum using the Statistics-sensitive Non-linear Iterative Peak-clipping (SNIP) algorithm implemented
174 in the R programming language.^{35,36} Automated peak identification from the spectroscopic data was
175 performed using a deconvolution method integrated into the SNIP package.³⁷ Identical background
176 estimation and peak identification parameters were employed for all samples including reference bacteria.

177 178 **Results and Discussion**

179
180 Devices were fabricated using 160 μm thick borosilicate glass coverslips to seal the microfluidic channels
181 and form the upper surface of the nanogaps. In addition to supporting anodic bonding for reliable sealing
182 to the silicon substrate, borosilicate glass was employed due to its relatively low background fluorescence
183 during Raman analysis. The coverslip thickness was selected to support optical access to the trapping zone
184 during confocal Raman imaging. One disadvantage to the low thickness is that the millimeter-scale trap
185 chamber can act as a deformable membrane during sample perfusion, potentially altering the nanogap
186 height and impacting the bacteria trapping process. For the 10 $\mu\text{L}/\text{min}$ flow rate used in our studies, the
187 approximate pressure across the glass layer was determined to be 0.16 atm based on plane Poiseuille flow
188 through the gap, resulting in an estimated peak deflection of 120 nm based on an analytic model of
189 deflection for a circular membrane.^{38,39} Because the devices are operated by negative pressure, the
190 estimated membrane deflection results in a moderate reduction in nanogap height, and is not expected to
191 have a significant impact on the bacteria trapping process.

192

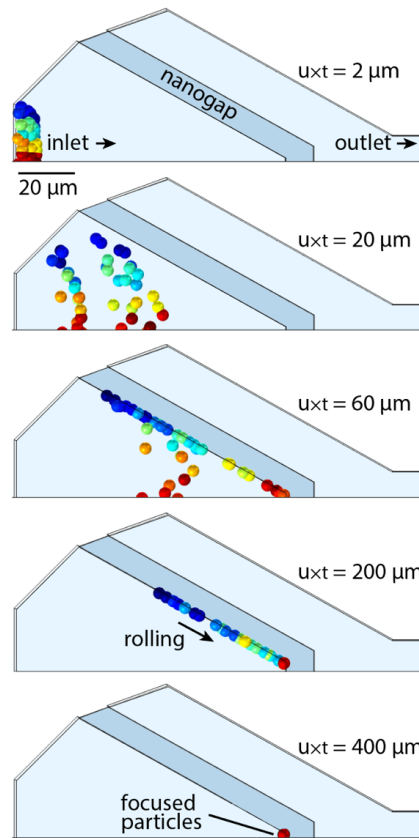


Figure 3: Simulation of bacteria trapping performed via COMSOL particle tracing. The inflow was set as fully developed flow and an average linear velocity of $20 \mu\text{m/s}$ was applied to ensure numerical stability. The characteristic transport length scale given by the product of mean flow velocity (u) and focusing time (t) is provided for each frame.

193 During sample perfusion within the nanogap devices, cells initially follow streamlines that traverse the
 194 nanogap, forcing bacteria to impact the gap barrier. The rigid cell structure limits bacteria deformation
 195 and limits intrusion of the cells into the gap, thereby accumulating bacteria at the gap opening while
 196 allowing smaller and more compliant contaminants such as cell lysis debris to pass through the gap
 197 unimpeded. This process is conceptually similar to prior work on compliance-based cell separation and
 198 concentration using an array of gap structures.⁴⁰ Because a component of the fluid momentum across the
 199 nanogap is aligned to the longitudinal axis of the chamber, bacterial cells are forced to roll along the gap
 200 opening toward the tip of the trap, and eventually accumulate at the apex. A numerical simulation
 201 depicting this process is presented in Fig. 3. In this model, rigid spherical particles released upstream of
 202 the chamber tip advect to the nanogap opening under the influence of bulk fluid flow. Upon reaching the
 203 gap, particles are prevented from following the streamlines through the gap by size exclusion within the
 204 sub-micrometer opening. The constrained particles roll along the gap wall towards the chamber tip due to
 205 the presence of a flow velocity component parallel to the wall. The average particle velocity along the trap
 206 wall remains constant during this process with a value approximately 20% of the bulk flow velocity
 207 through the nanogap itself. As expected, particles migrate to the tip of the chamber where they are
 208 immobilized.

209
 210 We note that this simple rigid sphere model provides an idealized view of the bacteria trapping process
 211 that ignores interactions between the bacteria and nanogap wall that can impact both the transport rate and

212 fate of bacteria during perfusion. In particular, several factors that may impede transport are not
213 considered. For example, adhesive wall interactions are not included in the model, nor are forces
214 associated with flow near the nanogap wall, where bounded shear flow can reduce transport parallel to the
215 wall surface.^{41,42} At the same time, several interactions that serve to counteract these retarding factors are
216 also not considered, including wall-induced lift forces and repulsive electrostatic interactions between the
217 negative charges associated with the SiO₂ channel surfaces and bacterial lipoproteins⁴³⁻⁴⁵. A more
218 significant factor impacting bacteria transport is elastic deformation of the due cells to viscous drag force
219 normal to the nanogap wall. The plasma membrane of both Gram-positive and Gram-negative bacteria is
220 encased by a rigid peptidoglycan layer that confers high stiffness, allowing bacterial cells to withstand at
221 least several atmospheres of intracellular pressure without rupture.^{46,47} While the elastic moduli of many
222 bacteria can be in the range of 50-200 MPa,⁴⁷ small cell deformations during perfusion may still lead to
223 cell immobilization within the nanogaps. For a rod-shaped bacterium in viscous shear flow, shear stresses
224 arising from the velocity gradient of the flow field will induce the cell to align its major axis to the local
225 streamlines.^{48,49} Because the minor axis dimensions of the bacteria used in this study are similar to the
226 designed gap height, penetration of flow-aligned bacteria into the gap can occur at relatively low forces.
227 This behavior was evaluated as a function of flow rate within the nanogap chips. While higher perfusion
228 rates were observed to result in increased bacteria loss within the nanogaps. limiting the maximum flow
229 rate to 10 $\mu\text{L}/\text{min}$ was found to ensure cell loss below 5% for the specific device dimensions studied here.
230

231 Bacteria trapping and confocal Raman analysis experiments were performed using pathogenic *E. cloacae*,
232 *K. pneumoniae*, and *C. diphtheriae* bacteria. Multi-drug resistant strains of each pathogen have emerged
233 in recent years that present an increased challenge for clinical treatment.⁵⁰⁻⁵² *E. cloacae* is a Gram-
234 negative bacterium that is a routine cause of infection in healthcare settings.⁵³ *K. pneumoniae* is a Gram-
235 negative bacterium that is also associated with multiple nosocomial infections, including pneumonia,
236 meningitis, wound infections, and bloodstream infections.⁵⁴ *C. diphtheriae* is a Gram-positive, pathogenic
237 bacterium that causes diphtheria.⁵⁵ Following the perfusion and trapping of approximately 100 CFU of
238 each bacterium through a nanogap device, single-point confocal Raman spectroscopy was performed at
239 the defined trapping point. Detection was performed with the Raman microscope focus positioned axially
240 along the centerline of the perfusion chamber and approximately 3-4 μm in front of the chamber apex
241 (Fig. 4A), and vertically 3-4 μm below the bottom surface of the glass lid. This position was selected to
242 maximum bacteria signal while avoiding interference from the silicon substrate. The Raman background
243 of the silicon surface was also measured from the tip of the nanogap trap, as shown in Fig. 4B.
244

245 The resulting Raman spectra collected after trapping each bacteria sample are presented in Fig. 5.
246 Reference spectra obtained using high concentration cell suspensions deposited onto bare glass cover slips
247 are also provided in this figure. The reference spectra were collected by manual scanning of the deposited
248 cells performed to maximize signal, providing a direct comparison to conventional Raman analysis of
249 high concentration bacteria samples. The SNIP algorithm^{35,36} was used to subtract the silicon background

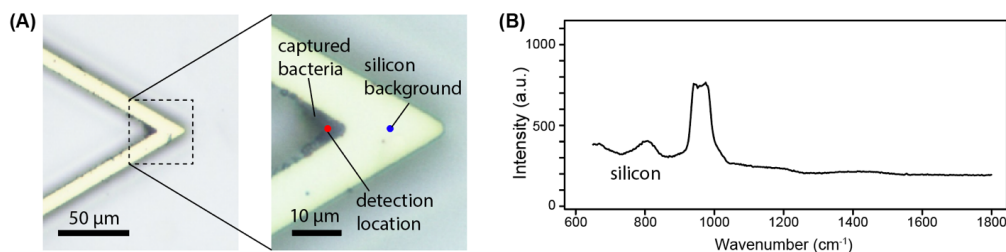


Figure 4: (A) Optical micrograph showing trapped *E. cloacae* bacteria at the nanogap tip. Raman detection was performed at a point 3-4 μm behind the tip to reduce background signal from the silicon surface. (B) Typical background spectrum collected from the silicon trap surface and used during background subtraction in subsequent bacteria analyses.

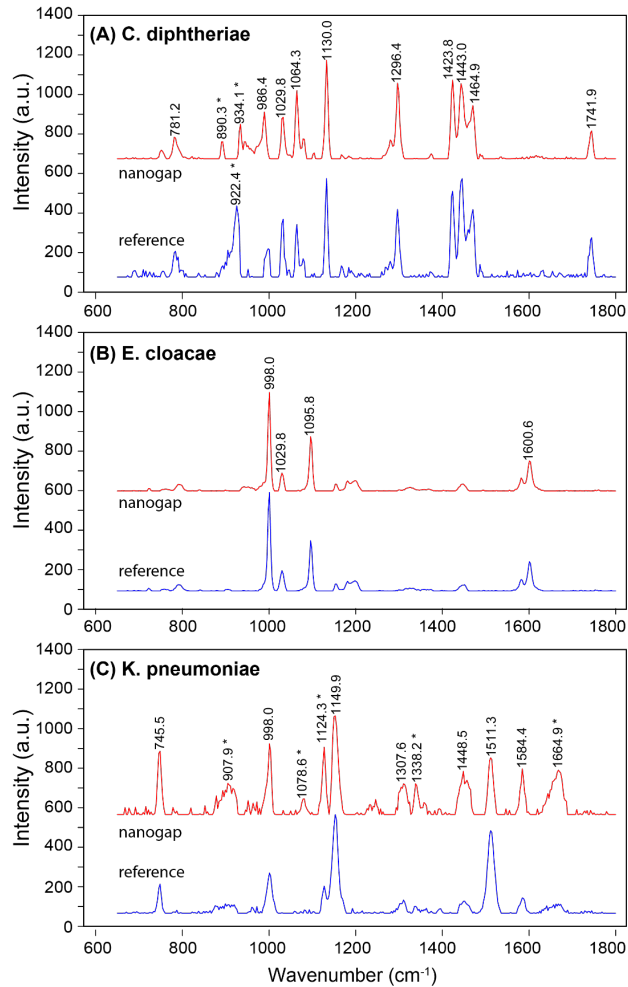


Figure 5: Raman spectra acquired following capture of (A) *C. diphtheriae*, (B) *E. cloacae*, and (C) *K. pneumoniae* bacteria in a nanogap chip. Matching spectra for samples deposited on a bare cover slip are shown for each bacterium. Peaks identified in either the nanogap or reference spectrum but absent from the corresponding spectrum are denoted with an asterisk (*).

250 signal, and automated peak identification was performed through deconvolution of the processed
 251 spectra.³⁷ As can be seen in Fig. 5, there is excellent agreement between individual peaks within the on-
 252 chip and reference spectra for each organism. With the exception of a single reference peak for *C.*
 253 *diphtheriae* that is not found in the corresponding nanogap spectrum, all peaks detected from the reference
 254 samples are also identified from the measurements performed using the nanogap chip. Significantly, on-
 255 chip Raman analysis of the focused bacteria resulted in the identification of 2 peaks for *C. diphtheriae*
 256 and 5 peaks for *K. pneumoniae* that were not observed from the high concentration reference samples.

257
 258 The minimum number of perfused cells required for effective detection in the nanogap chips is a function
 259 of bacteria trapping efficiency, which is largely dependent on cell loss during the concentration process.
 260 The performance enhancement observed for the nanogap measurements is believed to result from dense
 261 packing of immobilized cells within the Raman detection volume. Initial cell concentrations in these
 262 experiments were selected to perfuse a total of approximately 100 bacteria cells through the nanogap
 263 chips. While dense cell clusters were successfully generated at the trap tips, significant numbers of cells
 264 were often lost during perfusion, with as few as 20-30% of the injected cells typically found to be

265 concentrated at the trap apex under the selected sample loading conditions. The dominant mechanism for
266 cell loss was mechanical confinement of cells along the length of the nanogap upstream of the chamber
267 tip, with some bacteria found anchored at the inner surface of the gap and other cells partially or fully
268 inserted into the gap itself. As a result, efforts to characterize samples with lower bacteria counts resulted
269 in irreproducible Raman spectra. To reduce the limit of detection for the nanogap technology, further
270 studies are needed improve capture efficiency through optimization of the nanogap dimensions, for
271 example by reducing the gap width to lower the pressure gradient required for sample perfusion. Within
272 the current detection limit of approximately 100 cells, the nanogap chips offer an attractive path toward
273 rapid bacteria identification from microliter-scale sample volumes for a wide range of clinical applications
274 where high bacteria concentrations are common. For example, in the case of intra-abdominal infections,
275 clinically-relevant bacteria concentrations are greater than 10^8 CFU/mL in both pus and peritoneal fluids,⁵⁶
276 while bile duct infection is defined by colonization levels above 10^4 CFU/mL.⁵⁷ Similarly, urinary tract
277 infections routinely exhibit bacteria concentrations above 10^4 CFU/mL.⁵⁸ However, improved capture
278 efficiency will be required for applications involving significantly lower bacteria concentrations, such as
279 bloodstream infections where detecting pathogens in the range of 1-10 CFU/mL is required.⁵⁹

280

281 **Conclusion**

282

283 The nanogap devices enable rapid and effective isolation and concentration of bacteria from dilute
284 suspensions of both Gram positive and Gram negative pathogens. By concentrating bacteria into a
285 confined region at the trap tip that is well matched to the femtoliter-scale detection volume for the confocal
286 optics of the Raman system, high signal-to-background ratios in the resulting Raman spectra were
287 achieved from a 100 μ L sample volume, with a detection limit of approximately 100 cells in the initial
288 sample. Single-point detection in the nanogap chips enabled the acquisition of spectral signatures for each
289 pathogen with signature content exceeding that acquired from high-concentration reference samples where
290 manual scanning is required to optimize Raman signal. We believe that the speed, simplicity, and
291 automation of the passive flow-through technology make the nanogap Raman chips attractive for a wide
292 range of clinical applications.

293

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295

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298 Surface Analysis Center for device characterization.

299

300 **Data Availability**

301

302 The data that support the findings of this study are available from the corresponding author upon
303 reasonable request.

304

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306

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