# Adjustment of the Length Variation With Wire-driven Using the Stand Looper Tension Technique for Surgical Robot Applications

Surgical Innovation 2023, Vol. 0(0) 1–4 © The Author(s) 2023 Article reuse guidelines: sagepub.com/journals-permissions DOI: 10.1177/15533506231213284 journals.sagepub.com/home/sri



Kicheol Yoon, PhD<sup>1,2,\*</sup>, Sangyun Lee, MS<sup>1,2,\*</sup>, and Kwang Gi Kim, PhD<sup>1,2,3</sup>

# Abstract

**Motivation:** The wire-driven method used in the field of surgical robots has the advantage of light weight. However, in the process of pull and push for the operation of forceps, the length of the wire is not match, causing malfunction. To solve this problem, the application of looper-tension technology would be suitable. This paper contributes to adjusting the length of the wire by inserting a stand between the wire-driven joints and adding a looper-tension between the stands to adjust the rotation radius of the roll.

**Methods:** The method consisting of three rolls and loopers for connection between the stands minimizes errors by adjusting the length of the loop in a balanced state due to the rotation change of the roll during the pull and push of the robot arm. The angle and tension applied to the looper are 25° and 8.6 MPa, respectively.

**Results:** An output response can be obtained when the reference operating point fluctuates by  $\pm$  50% of the input angle and tension, and if the reference operating point fluctuates by  $\pm$  30% while the input angle and tension are fixed, the output response occurs oppositely. When a .15 kg object is loaded up/down with 1.5 newton using forceps, the change in length of pull and push coincides.

**Conclusion:** The advantage is that the error of wire pull, and push operation can be reduced, and accurate operation can be expected. Since the proposed technology is applied between joints, the integration process is not complicated, and the weight is light.

# **Keywords**

biomedical engineering, general surgery, gastric surgery, robotic surgery, simaluation

# Introduction

In the surgical field, robots use a wire-driven method enhance precision with an extensive range of motion.<sup>1</sup> Although the wire-driven approach minimizes a robot size and weight, discrepancies may arise when the wire lengths for pulling and pushing motions is not match, affecting power transmission for joint movement.<sup>2,3</sup> To address this challenge, this study proposes a technique of implementing looper strip tension between stands as an alternative to the wire-driven method. Consequently, mathematical analyses and simulations are conducted to examine the potential for error minimization.<sup>4-6</sup> Furthermore, the robot's motion performance is evaluated through animal experiments. As the looper strip tensions connected to each stand can be precisely controlled, it is feasible to minimize changes in pulling and pushing tensions.

<sup>\*</sup>Kicheol Yoon and Sangyun Lee are equally contributed to the work. Kicheol Yoon and Sangyun Lee are the co-first (lead) authors

#### **Corresponding Author:**

Kwang Gi Kim, Department of Biomedical Engineering, College of Medicine, Gachon University, , 701, 38-13 Dojom-ro 3 beon-gil, Namdong-gu, Incheon 21565, Republic of Korea. Email: kimkg@gachon.ac.kr

<sup>&</sup>lt;sup>1</sup>Medical Devices R&D Center, Gachon University Gil Medical Center, Incheon, Republic of Korea

<sup>&</sup>lt;sup>2</sup>Department of Biomedical Engineering, College of Health Science & Medicine, Gachon University, Incheon, Republic of Korea <sup>3</sup>Department of Health Sciences and Technology, Gachon Advanced Institute for Health Sciences and Technology (GAIHST), Gachon University, Incheon, Republic of Korea



Figure 1. Design process of the stand and looper tension technique in the surgical robot.

# Design Methods for Stand Looper Strip Tension in the Arm

The 5-axis freedom robot arm with joints is shown in Figure 1A. From the figure,  $\theta_1$  of the 1-axis governs an end-effector rotation, while  $\theta_2$  of the 2-axis manages an end-effector left-right rotation. In the 3-axis,  $\theta_3$ ,  $\theta_4$ , and  $\theta_5$  regulate the left and right rotation of the forceps.<sup>7</sup>

The method for minimizing the error in pull and push operations, ensuring accuracy and precision from  $\theta_1$  to  $\theta_5$ , employs looper strip tensions connecting the stands comprising three rolls and the stands, as demonstrated in Figure 1B. The system includes rolls (LR) that initiate rotation in the stand for the forceps' pull, push, and rotation.

If these actions are executed, the lengths of the loopers  $(l_{s1} \text{ and } l_{s2})$  will change uniformly through kinematic (force) and constant speed (see Figure 1. Eqs.) as the rolls rotate. Consequently, the overall looper strip length  $(l_T)$  changes uniformly, minimizing pull and push errors. The uniform change in the looper strip length is facilitated by the middle roll ( $R_L//R_{SL}$ ), which provides support and rotates concurrently. If the middle roll is absent, it is predicted that pull and push operations will not function uniformly, as the lengths of  $l_{s1}$  and  $l_{s2}$  increase independently during the pull and push process. Hence, to achieve uniform pull and push operations, the changes in length (tension force and speed) of  $l_{s1}$  and  $l_{s2}$  between the stands must be identical.

# Looper Tension Response Simulation and Results

The time response of tension and roll angle in the stand, corresponding to the uniform change in looper strip tension length during the robot an arm pull and push actions, is illustrated in Figure 2A. As shown in the figure, the angle and tension applied to the looper strip tension are  $25^{\circ}$  and 8.6 MPa, respectively. At this point, an output response can be obtained when a variation of  $\pm$  50% of the reference operating point occurs in comparison to the input values for angle and tension.

As shown in Figure 2B, if the reference operating point varies by  $\pm$  30% while the input angle and tension remain constant, the output response occurs inversely. In other words, if the speed difference for the roll of the stand increases, the tension along the length of the looper strip tension increases, and the angle of the looper strip tension decreases.<sup>8</sup>

# Design and Performance Test of 5-Axis Joint arm Robot Based on Looper Strip Tension

A robot system that integrates looper strip tension with a 5-axis joint arm is designed, as depicted in Figure 3A. To operate the robot system, a haptic control system is connected to the arm. As demonstrated in Figure 3B, the robot arm moves through the rotational motion of the



Figure 2. Simulation results for the angle and tension of the forward and reverse direction.



Figure 3. Performance test of the surgical robot with looper strip tension technique.

joints from the 1-axis to the 5-axis. The animal test is used for mini-pig (40 kg) which is descripted for detail test procedure as shown in Figure 3.

When the robot arm moves, the change in length of the pull and push is consistent, as shown in Figure 3C. In the test results of the arm, an object weighing .15 kg can be loaded up/down with a 1.5 Newton force. The robot system integrating looper strip tension with the 5-axis joint arm was able to assess up/down performance through animal experiments. Based on the experimental results, it was concluded that the robot could be effectively utilized for surgical purposes.

# Conclusion

This paper contributes to balancing the length by applying the performance of looper strip tension between the joints, as the length of the wire generated during the pull and push process of the forceps in robots used for laparoscopic surgery is inconsistent. The advantage is that the error in wire pull, and push operations can be reduced, leading to more accurate performance. Since the proposed technology is applied between joints, the integration process is uncomplicated and lightweight. As surgical robot motion must be precise, given its relation to life, this technology is expected to be suitable for application in robots used for surgical operations or rehabilitation exercise training.

#### Acknowledgements

Institutional Review Board Statement: The experiment was animal test from the "experimental animal center of Osong Medical Innovation Foundation, KBIO ((KBIO-IACUC-2019-021) through the permission of animal institutional review board (IRB) at animal ethics commission.

# **Author Contributions**

Kicheol Yoon and Sangyun Lee are equally contributed to the this work. Kicheol Yoon and Sangyun Lee are the co first (lead) authors. Kicheol Yoon worked on the concept and design of the study, and Sangyun Lee performed the analysis and interpretation. Kwang Gi Kim performed the simulations and documented the investigation.

#### **Declaration of Conflicting Interests**

The author(s) declared no potential conflicts of interest with respect to the research, authorship, and/or publication of this article.

# Funding

The author(s) disclosed receipt of the following financial support for the research, authorship, and/or publication of this article: This work was supported by the Technology Innovation Program K\_G012001185604, Building Data Sets for Artificial Intelligence Learning funded By the Ministry of Trade, Industry&Energy (MOTIE, Korea), GRRC program of Gyeonggi province. [GRRC-Gachon2023(B01), Development of AI-based medical imaging technology], and the research work was supported by the Gachon University (GCU-202205980001), respectively.

# **ORCID** iD

Kwang Gi Kim b https://orcid.org/0000-0001-9714-6038

#### References

- Jin S, Lee SK, Lee J, Han S. Kinematic model and real-time path generator for a wire-driven surgical robot arm with articulated joint structure. *App Sci.* 2019;9(19):4114.
- Maaroof OW, Saeed SZ, Dede MIC. Partial gravity compensation of a surgical robot. *Int J of Adv Robotic Sys.* 2021; 18(3).
- Yoon KC, Cho SM., Kim KG. Coupling effect suppressed compact surgical robot with 7-axis multi-joint using wiredriven method. *Math.* 2022;10(10):1698.
- Shafiei B, Ekramian M, Shojaei K. Robust tension control of strip for 5-Stand tandem cold mills. *Journal of Eng.* 2014; 2014:1-13.
- Choi IS, Rossiter JA, Fleming PJ. Looper and tension control in hot rolling mills: a survey. *J Process Control*. 2007;17(6): 509-521.
- Knechtelsdorfer U., Steinboeck A., Schausberger F., Kugi A. A novel mass flow controller for tandem hot rolling mills. *J Process Control*. 2021;104:168-177.
- Cho S, Chung T, Lee JS., Yoon KC, Kim KG. For end effector of surgical robot 5 Axis master system development. 2019 4th Int Conference on Intelligent Information Technology (ICIIT 2019) 2019; D0023. 20–23 February 2019. Da Nang, Vietnam.
- Kojima A, Morooka N. Start-up control of a hot strip mill tension/looper system: an approach based on model predictive control. *IFAC Proceedings Volumes*. 2008;41(2):1651-1656.