

## Selective acetate detection using functional carbon nanotube fiber

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### Abstract

We developed a chemiresistive anion sensor using highly conductive carbon nanotube fibers (CNTFs) functionalized with anion receptors. Mechanically robust CNTFs were prepared via wet-spinning utilizing the nematic liquid crystal properties of CNTs in chlorosulfonic acid (CSA). For anion detection, polymeric receptors composed of dual-hydrogen bond donors, including thiourea **1**, squaramide **2**, and croconamide **3**, were prepared and bonded non-covalently on the surface of the CNTFs. The binding affinities of the anion receptors were studied using UV-vis titrations. The results revealed that squaramide **2** exhibited the highest binding affinity toward  $\text{AcO}^-$ , followed by thiourea **1** and croconamide **3**. This trend was consistent with the chemiresistive sensing responses toward  $\text{AcO}^-$  using functional CNTFs. Selective anion sensing properties were observed that CNTFs functionalized with squaramide **2** exhibited a response of 1.08% toward 33.33 mM  $\text{AcO}^-$ , while negligible responses (<0.1%) were observed for other anions such as  $\text{Cl}^-$ ,  $\text{Br}^-$ , and  $\text{NO}_3^-$ . The improved response was attributed to the internal charge transfer of dual-hydrogen bond donors owing to the deprotonation of the receptor upon the addition of  $\text{AcO}^-$ .

**Keywords** : Dual-hydrogen bond donor, Carbon nanotube fiber, Acetate, Chemiresistive anion sensor.

### 1. INTRODUCTION

The importance of anion detection and sensing is increasing in various fields such as healthcare, environmental monitoring, and biotechnology [1-4]. It has been found that, an excess concentration of acetate anion ( $\text{AcO}^-$ ) inhibits the growth of bacterial cells leading to a low yield of recombinant proteins (e.g., human insulin) [5,6]. Thus, the detection of acetate anion is critical issue in the biotechnology industry to maximize the productivity of recombinant proteins.

Molecules composed of dual-hydrogen bond donors have been demonstrated to be efficient anion binding receptors that utilize hydrogen bond interactions with anions [7]. Various dual-hydrogen bond donors such as urea, thiourea, squaramide, and croconamide have gained considerable attention owing to their versatile utility in the development of anion receptors [8-11].

Novel receptor molecules have been proposed to enhance anion binding affinity by introducing cationic moieties and electron-withdrawing groups combined with dual-hydrogen bond donors, leading to an increase in the acidity of the receptors [12-14]. Furthermore, basic anions such as  $\text{F}^-$  and  $\text{AcO}^-$  can effectively interact with the acidic  $-\text{NH}$  protons of dual-hydrogen bond donor receptors, thereby inducing deprotonation [15].

Various transduction techniques are employed to transduce chemical interactions between receptors and anions into distinguishable signals such as colorimetric, fluorescence, electrochemical, and chemiresistive methods [16,17]. Among these techniques, the chemiresistive method is advantageous for real-time detection owing to its a rapid screening of anionic species. Carbon nanotubes (CNTs) are widely used as electrical signal transducers in chemical sensors [18]. However, the use of pristine CNTs for the development of chemical sensors is limited owing to the low chemical reactivity and large signal noise generated by poor adhesion to the sensor substrate [19,20].

To overcome these limitations, we adopted carbon nanotube fibers (CNTFs) which have high electrical conductivity and mechanical strength. CNTFs composed of axially aligned CNTs exhibited high electrical conductivity owing to the  $\pi$  conjugation of the CNT sidewalls. To further enhance the anion-binding capability of CNTFs, the functionalization of receptors was essential inducing chemical interactions, that could be transduced into electrical signals through the CNTFs. Receptors can be

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functionalized on the surface of CNTFs by either covalent or non-covalent bonding [21]. For covalent bonding, receptors penetrate through C=C bonds and disrupt  $\pi$  conjugation leading to a decrease in conductivity [22]. On the other hand, non-covalent functionalization can preserve the  $\pi$  conjugation of the CNT sidewall, thus maintaining high electrical conductivity. Non-covalent functionalization can be achieved by physically wrapping the CNTFs using polymers such as poly(4-vinyl pyridine) (P4VP) [23].

Herein, we report functional CNTF composites that facilitate the non-covalent functionalization of dual-hydrogen bond donor-based receptors for the detection of anions. Various receptor molecules composed of thiourea **1**, squaramide **2**, and croconamide **3** were synthesized, and their anion binding affinities were evaluated. The chemiresistive sensing properties were investigated upon the injection of analytes, which can be applied in real-time anion detection with small samples.

## 2. EXPERIMENTAL

### 2.1 Materials

All chemicals and reagents were purchased from Sigma-Aldrich and were used without additional purification. 3-bromopropylamine hydrobromide, triethylamine, 6-amino-1-hexanol, and iodomethane were purchased from Sigma-Aldrich. 3,5-bis(trifluoromethyl)phenyl isothiocyanate, 3,4-dimethoxycyclobut-3-ene-1,2-dione, and 3,5-bis(trifluoromethyl)aniline were purchased from TCI Chemical. Croconic acid, AgNO<sub>3</sub>, and hydrobromic acid (48% aqueous) were purchased from Alfa Aesar. Poly(4-vinyl pyridine) (M<sub>w</sub> = 200,000) was purchased from Scientific Polymer Product, Inc. Single-walled carbon nanotubes (CNTs) were purchased from OCSiAl.

### 2.2 Synthesis of CNTFs

The CNTFs were synthesized via wet-spinning (Fig. 1(a)). First, single-walled carbon nanotubes (SWCNTs) powders were purified and dispersed in chlorosulfonic acid (CSA) at a concentration of 4 wt%. Then, the continuous fiber was obtained by the coagulation of the SWCNT dispersion in acetone through the wet-spinning technique. The obtained fibers were dried in a vacuum oven at 80 °C.

### 2.3 Synthesis of Thiourea 1-P4VP

To synthesize thiourea-functionalized P4VP (thiourea **1**-P4VP), P4VP-3-bromopropylamine hydrobromide was first prepared via the reaction between P4VP (100 mg, 1.26 mmol) and 3-bromopropylamine hydrobromide (400 mg, 1.82 mmol) in dimethylformamide (DMF) at 60 °C for 3 days. Subsequently, **1**-P4VP was obtained via the reaction between P4VP-3-bromopropylamine hydrobromide (57 mg, 0.19 mmol), 3,5-bis(trifluoromethyl)phenyl isothiocyanate (41  $\mu$ L, 0.38 mmol) and triethylamine (80  $\mu$ L, 0.57 mmol) in 30 mL of methanol (MeOH) at room temperature for 3 days.

### 2.4 Synthesis of Squaramide 2-P4VP

For the synthesis of squaramide-functionalized P4VP (**2**-P4VP), 3-((3,5-bis(trifluoromethyl)phenyl)amino)-4-methoxycyclobut-3-ene-1,2-dione was prepared by dissolving 3,4-dimethoxycyclobut-3-ene-1,2-dione (500 mg, 3.5205 mmol) in MeOH (20 mL) and stirred with 3,5-bis(trifluoromethyl)aniline (522  $\mu$ L, 3.444 mmol). The mixture was refluxed for 3 days. The solution was concentrated in vacuum, redispersed in water, and filtered to obtain 3-((3,5-bis(trifluoromethyl)phenyl)amino)-4-methoxycyclobut-3-ene-1,2-dione. This product (200 mg, 0.59 mmol) was then stirred with 3-bromopropylamine hydrobromide (200 mg, 0.7079 mmol) and triethylamine (99  $\mu$ L, 0.7079 mmol) in MeOH (10 mL) at 60 °C for 3 days. The solution was concentrated in vacuum and washed with water to obtain the required product (i.e., 3-((3,5-bis(trifluoromethyl)phenyl)amino)-4-((3-bromopropyl)amino)cyclobut-3-ene-1, 2-dione).

To synthesize squaramide **2**-P4VP, P4VP (38 mg) was dissolved in DMF (10 mL) with 3-((3,5-bis(trifluoromethyl)phenyl)amino)-4-((3-bromopropyl)amino)cyclobut-3-ene-1,2-dione (200 mg, 0.4528 mmol) and stirred for 3 days at 85 °C. After cooling, the mixture was concentrated with vacuum and redispersed in acetonitrile (CH<sub>3</sub>CN) to obtain squaramide **2**-P4VP.

### 2.5 Synthesis of Croconamide 3-P4VP

For the synthesis of disilver croconate, AgNO<sub>3</sub> (1.196 g, 7.04 mmol) was added to the solution of croconic acid (400 mg, 2.82 mmol) and dissolved in water (20 mL). The mixture was stirred in the dark for 1 h at room temperature. Disilver croconate was obtained by filtering and washing the resulting precipitate.

Disilver croconate was dissolved in 15 mL of dry toluene and

then iodomethane (385  $\mu\text{L}$ , 6.18 mmol) was added. The mixture was stirred and refluxed for 5 h. The solution was concentrated under vacuum and redispersed in diethyl ether to obtain dimethyl croconate.

6-amino-1-hexanol (650 mg, 5.55 mmol) was added to 5 mL of 48% aqueous hydrobromic acid (HBr) and the solution was refluxed for 6 h. The solution was concentrated under vacuum and dried for 1 day at 60  $^{\circ}\text{C}$ . 6-bromohexan-1-amine hydrobromide was obtained as the product after washing and filtering with ethyl acetate.

Dimethyl croconate was mixed with 3,5-bis(trifluoromethyl)aniline (39  $\mu\text{L}$ , 0.24 mmol) in 5 mL of MeOH. The mixture was stirred and refluxed for 1 day. 6-bromohexan-1-amine hydrobromide (60.92 mg, 0.24 mmol) and trimethylamine (49.25  $\mu\text{L}$ , 0.35 mmol) were added and refluxed for 1 day. The required product, i.e., 4-((3,5-bis(trifluoromethyl)phenyl)amino)-5-((6-bromohexyl)amino)cyclopent-4-ene 1, 2,3-trione was obtained by column chromatography (DCM:MeOH=98%:2%).

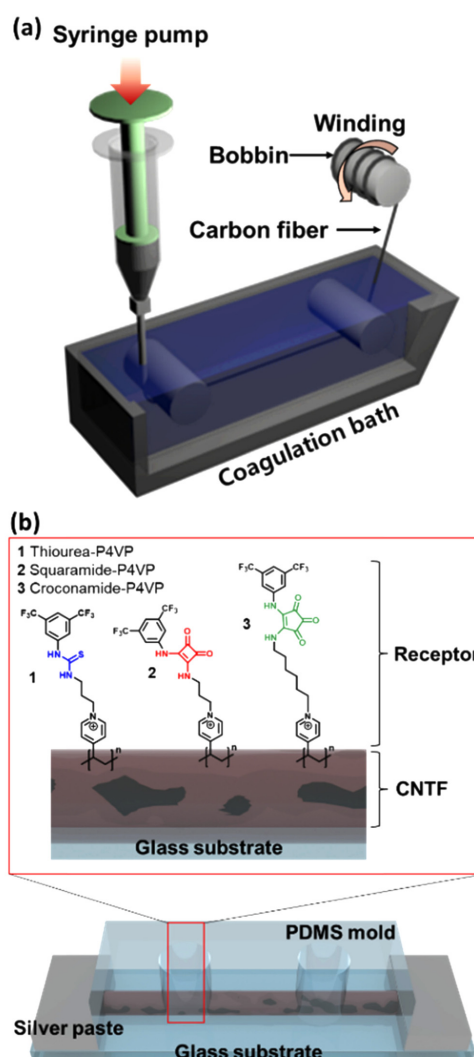
P4VP (10.92 mg, 0.1381 mmol) was dissolved in 1 mL of DMF, and then 5 mL of  $\text{CH}_3\text{CN}$  was added. 4-((3,5-bis(trifluoromethyl)phenyl)amino)-5-((6-bromohexyl)amino)cyclopent-4-ene 1,2,3-trione (71 mg, 0.1381 mmol) was added to the solution. The reaction mixture was stirred and refluxed at 90  $^{\circ}\text{C}$ . The solution was concentrated under vacuum and redispersed in  $\text{CH}_3\text{CN}$ . The product was washed and filtered with  $\text{CH}_3\text{CN}$  to obtain croconamide 3-P4VP.

## 2.6 Receptor Functionalization on CNTF Surface

Receptors composed of dual-hydrogen bond donors were functionalized on the surface of the CNTFs by the dip-coating method. The dip-coating solution was prepared by dissolving receptors (i.e., 1-P4VP, 2-P4VP, and 3-P4VP) in MeOH at a concentration of 1  $\text{mg mL}^{-1}$ . Subsequently, the CNTFs were immersed in each solution for 1 h and dried in air.

## 2.7 Sensor Fabrication

To fabricate the anion sensor, functionalized CNTFs were welded with silver paste to attach them to a glass substrate and form electrical contacts. Then, a polydimethylsiloxane mold with a cylindrical chamber having a diameter of 3 mm was attached to the top of the glass substrate to isolate the sensing environment and electrical contacts (Fig. 1(b)). For the sake of comparison, pristine CNTF sensors were prepared as well using similar methods without receptor functionalization.



**Fig. 1.** Schematic illustrations of (a) the wet-spinning technique and (b) CNTF sensor functionalized with dual-hydrogen bond donor-based receptors (thiourea 1-P4VP, squaramide 2-P4VP, and croconamide 3-P4VP).

## 2.8 Anion Sensing Characterization

To investigate the anion-sensing properties of 1-P4VP-CNTF, 2-P4VP-CNTF, and 3-P4VP-CNTF, baseline resistance was stabilized by injecting 10  $\mu\text{L}$  of  $\text{CH}_3\text{CN}$  into the solution chamber. Then, 2  $\mu\text{L}$  of anion solution at a concentration of 5–33.33 mM was additionally injected into the solution chamber and the resistance transition of the sensor was monitored. The anion analyte solutions were prepared by dissolving acetate ( $\text{AcO}^-$ ), nitrate ( $\text{NO}_3^-$ ), bromide ( $\text{Br}^-$ ), and chloride ( $\text{Cl}^-$ ) with a tetrabutylammonium-based salt in  $\text{CH}_3\text{CN}$ . The sensor responses were defined as the normalized resistance change, i.e.,  $(R_{\text{anion}} - R_0) / R_0$  (%), where  $R_{\text{anion}}$  is the resistance after injection of the analyte

**Table 1.** Binding constants of the receptors calculated based on UV-vis titrations.

Binding constant	1	2	3
$K_{11}[\text{M}^{-1}]$	$3.44 \times 10^5$	$7.34 \times 10^5$	$3.21 \times 10^5$
$K_{12}[\text{M}^{-1}]$	$2.84 \times 10^4$	$1.50 \times 10^6$	-

solution and  $R_0$  is the baseline resistance.

### 3. RESULTS AND DISCUSSIONS

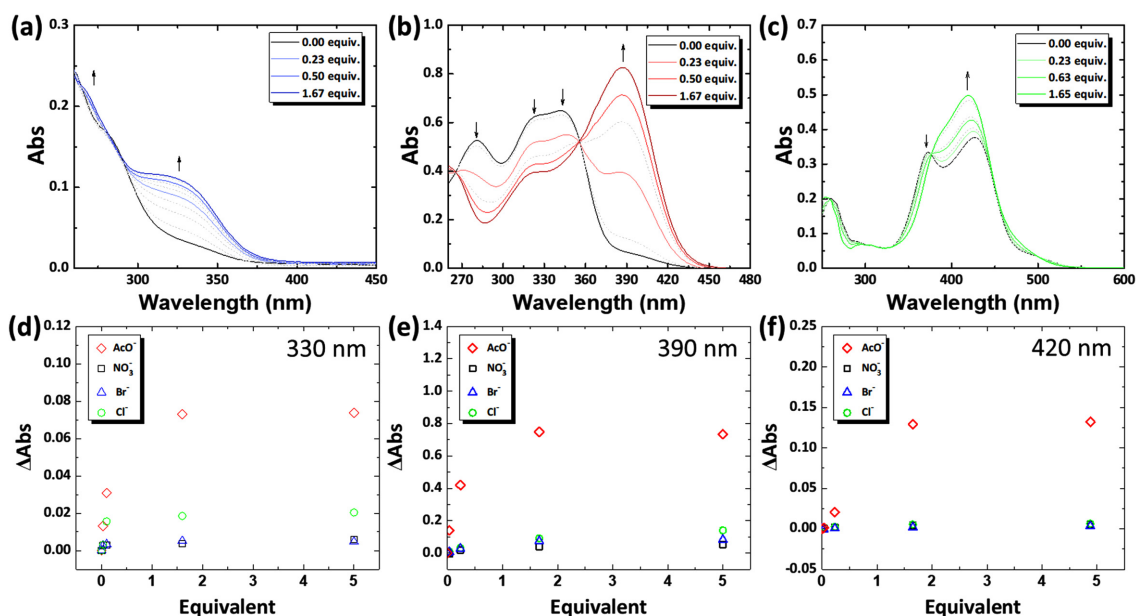
The chemiresistive anion sensor was developed to transduce the chemical interactions between the anions and receptors into electrical signals. CNTFs, which were synthesized by the wet-spinning technique, were used as electrical transducers (Fig. 1(a)). Three different types of receptors (e.g., thiourea **1**, squaramide **2**, and croconamide **3**) were non-covalently functionalized on the surface of the CNTFs to compare the anion-sensing properties (Fig. 1(b)).

To study the anion-binding properties, the model structures of the receptors were synthesized by replacing P4VP with pyridine. UV-vis titrations were performed using model receptors for  $\text{AcO}^-$ ,  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$  in dimethyl sulfoxide (DMSO) or dichloromethane (DCM). The results revealed that the absorbance intensity around 330 nm of receptor **1** increased after the addition of  $\text{AcO}^-$  in DMSO (Fig. 2(a)). The enhanced absorbance is attributed to the binding of **1** and  $\text{AcO}^-$ . The 1:2 binding

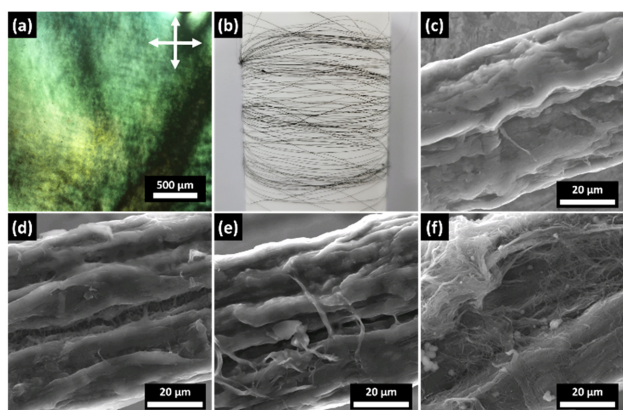
stoichiometry of receptor **1** toward  $\text{AcO}^-$  implies the deprotonation of receptor **1**, producing a hydrogen-bonding self-complex  $\text{AcO}^-$  ( $[\text{H}^+(\text{AcO})_2]^-$ ) [24]. Similarly, receptor **2** exhibited enhanced absorbance intensity around 390 nm after the addition of  $\text{AcO}^-$  in DMSO. Additionally, a decrease in intensity was observed around 280 nm, 320 nm, and 350 nm (Fig. 2(b)). The absorbance changes were attributed to the formation of the **2**- $\text{AcO}^-$  complex. An increased concentration of  $\text{AcO}^-$  induced the deprotonation of receptor **2**, leading to a 1:2 binding stoichiometry and formation of the hydrogen-bond self-complex  $\text{AcO}^-$ . Furthermore, receptor **3** exhibited increased absorbance intensity around 420 nm with the disappearance of the absorbance peak at 372 nm upon the addition of  $\text{AcO}^-$  in DCM (Fig. 2(c)). The absorbance changes were explained by the deprotonation of receptor **3** with the addition of  $\text{AcO}^-$ . A binding stoichiometry of 1:1 was observed for receptor **3** toward  $\text{AcO}^-$ , which was mainly attributed to the initial deprotonation of receptor **3** in DCM due to strong acidity [25].

Absolute absorbance changes ( $\Delta\text{Abs}$ ) were calculated using characteristic absorbance peaks from UV-vis titrations (Fig. 2(d)–(f)). All receptors showed the highest absorbance changes toward  $\text{AcO}^-$ , with negligible changes toward  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$ . The binding constants ( $K_{11}$ ) of receptors **1**, **2**, and **3** implied strong interactions with  $\text{AcO}^-$  in the order of  $2 > 1 > 3$  (Table 1).

CNTFs were synthesized via wet-spinning, facilitating the nematic liquid crystal (LC) behavior of the SWCNT dispersion in CSA. Birefringence with the schlieren texture was observed from



**Fig. 2.** UV-vis titrations of (a) thiourea **1**, (b) squaramide **2**, and (c) croconamide **3** upon addition of  $\text{AcO}^-$ . Absolute absorbance ( $\Delta\text{Abs}$ ) changes of (d) thiourea **1**, (e) squaramide **2**, and (f) croconamide **3** toward  $\text{AcO}^-$ ,  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$ .



**Fig. 3.** (a) Polarized optical microscopy (POM) image of CNT LCs in CSA. (b) Camera image of as-spun CNTF. Scanning electron microscopy (SEM) images of (c) pristine CNTF, (d) 1-P4VP-CNTF, (e) 2-P4VP-CNTF, and (f) 3-P4VP-CNTF.

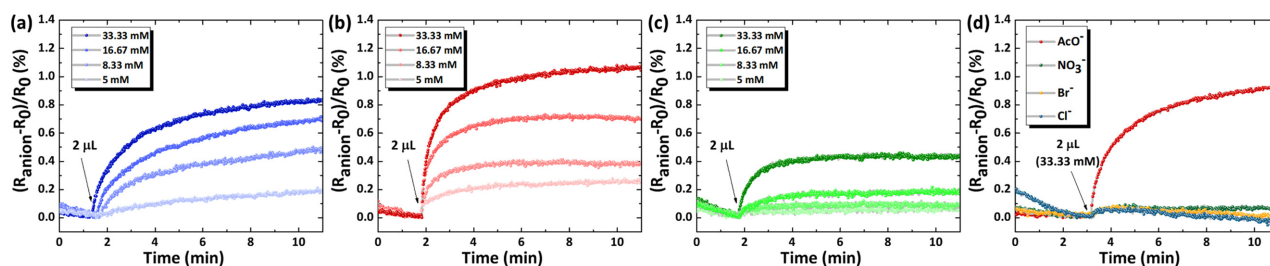
the SWCNT dispersion using polarized optical microscopy (POM) (Fig. 3(a)). The aligned CNTs in the polarizer direction can be confirmed from the dark region in the POM image. CNTFs were easily collected on a bobbin and the continuous fiber structure was obtained owing to the coagulation of CNTs during the wet-spinning process (Fig. 3(b)). From the SEM images, CNTF showed a one-dimensional structure and rough surface morphology with a diameter of approximately 53  $\mu\text{m}$  (Fig. 3(c)). For non-covalently functionalized CNTFs, polymeric receptors were physically attached exhibiting polymeric chains on the surface of the CNTFs (Fig. 3(d)–(f)). 1-P4VP-CNTFs and 2-P4VP-CNTFs presented homogenous surface coatings with 1-P4VP and 2-P4VP, respectively, mainly owing to the high solubility of the receptors in the dip-coating solution (i.e., MeOH). In contrast, 3-P4VP had low solubility in the dip-coating solution, which resulted in partial agglomeration on the surface of the CNTFs.

The anion-sensing characteristics of the CNTF sensors were evaluated upon the addition of  $\text{AcO}^-$ ,  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$  (Fig. 4). The real-time response changes of anion sensors were observed

toward anions in the concentration range of 5–33.33 mM. Before the injection of the analyte solution, pure  $\text{CH}_3\text{CN}$  (10  $\mu\text{L}$ ) was injected into the sensing chamber to stabilize the baseline resistance, resulting in decreased resistance. After stabilization for approximately 5 min, an anion solution (2  $\mu\text{L}$ ) was injected to measure the sensor resistance transitions.

First, the sensing properties of the pristine CNTFs were evaluated. Pristine CNTFs showed negligible response toward 33.33 mM of  $\text{AcO}^-$ . After functionalization of dual-hydrogen bond donor-based receptors, the resistance of the functional CNTFs increased upon the addition of the analyte anion solution. The results revealed that the resistance of 1-P4VP-CNTF increased with increasing  $\text{AcO}^-$  concentration exhibiting a response of 0.82% at 33.33 mM  $\text{AcO}^-$  (Fig 4(a)). The experimental detection limit for 1-P4VP-CNTF was 5 mM, with a response of 0.20%. For 2-P4VP-CNTF, improved  $\text{AcO}^-$  sensing properties were achieved with a response of 1.08% and 0.26% at 33.33 mM and 5 mM of  $\text{AcO}^-$ , respectively (Fig 4(b)). In the case of 3-P4VP-CNTF, the anion sensor showed a response of 0.44% and 0.05% at 33.33 mM and 5 mM of  $\text{AcO}^-$  (Fig 4(c)). The highest sensing response was observed with the 2-P4VP-CNTFs, which was in good agreement with the results of the UV–vis titrations and calculated binding constants of the receptor molecules. The improved  $\text{AcO}^-$  sensing response for 2-P4VP-CNTFs can be explained by the efficient deprotonation of the squaramide groups upon the injection of basic anions, resulting in large resistance changes. After deprotonation of the receptors, internal charge transfer occurred in the polymeric receptor, causing the modulation of the surface charge density. Specifically, negatively charged receptors trapped holes in the CNTFs after deprotonation, thereby producing increased resistance transitions.

Selective  $\text{AcO}^-$  sensing properties were evaluated for 2-P4VP-CNTF; negligible responses (<0.1%) were observed for  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$  (Fig 4(d)). Low responses toward interfering anions were mainly attributed to the hydrogen bonding interactions between the receptors and anions (i.e.,  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$ ),



**Fig. 4.** Dynamic response transitions of (a) 1-P4VP-CNTF, (b) 2-P4VP-CNTF, and (c) 3-P4VP-CNTF upon addition of  $\text{AcO}^-$  in the concentration range of 5–33.33 mM in acetonitrile ( $\text{CH}_3\text{CN}$ ). (d) Sensor responses of 2-P4VP-CNTF toward 33.33 mM of  $\text{AcO}^-$ ,  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$ .

resulting in minor resistance changes in the CNTFs. This result was consistent with the UV–vis titrations, wherein there were minor absolute absorbance changes in the receptors upon the addition of  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$ .

#### 4. CONCLUSIONS

In summary, a real-time chemiresistive anion sensor was developed using functional CNTFs for the selective detection of  $\text{AcO}^-$ . Anion receptors comprising dual-hydrogen bond donors (i.e., thiourea **1**, squaramide **2**, and croconamide **3**) were synthesized by introducing a cationic moiety (pyridinium) and an electron-withdrawing group (3,5-bis(trifluoromethyl)-phenyl). The anion binding properties of the model structures were investigated using UV–vis titrations in DMSO or DCM, wherein the binding affinity toward  $\text{AcO}^-$  was in the order of  $2 > 1 > 3$ . To transduce chemical interactions into electrical signals, electrically conductive and mechanically stable CNTFs were prepared via the wet-spinning process. Subsequently, the receptors were non-covalently functionalized on the surface of the CNTFs using the dip-coating method. Chemiresistive anion sensing properties showed that a high response  $[(R_{\text{anion}} - R_0)/R_0 (\%)]$  of 1.08% was achieved at a 33.33 mM  $\text{AcO}^-$  with a 2-P4VP-CNTF sensor, which was mainly attributed to the efficient deprotonation of the dual-hydrogen bond donors (squaramide) that induced internal charge transfer. In addition, negligible responses ( $<0.1\%$ ) were observed for interfering analytes such as  $\text{NO}_3^-$ ,  $\text{Br}^-$ , and  $\text{Cl}^-$  as a result of weak hydrogen bonding interactions with the receptor. The unique chemiresistive anion-sensing platform can be used for point-of-care tests with real-time wireless detection of anions.

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